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e-rib **Reinforcement for** existing corrugated tube systems

Advantages of the e-rib series:

• When low-cost corrugated tubes are used to protect and carry cables but stability must be increased • To stabilise corrugated tubes used in highly dynamic applications • Longer service life for cables in corrugated tubes ● 4 sizes for nominal hose widths NW23, NW29*, NW36 and NW48 available *NW29 for PMA corrugated tubes

When to use another system:

• If a fully enclosed, yet still openable corrugated tube is

► e-skin[®], page 812

e-rib | Selection table



Mounting bracket: connector elements for secure fixing

Additional security: retention clips for greater dynamic responsiveness

Independent of hose manufacturer: 4 sizes for nominal hose widths NW23, NW29*, NW36 and NW48 available *NW29 only for PMA corrugated tubes

> Easy to retrofit: simply clip onto a corrugated hose

170

Space-saving: less installation space required

Strong: prevents unintentional sideways movement

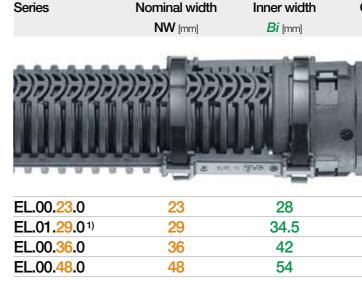
Reinforcement for existing corrugated tube systems - e-rib

Corrugated tubes are used in many applications where the mechanical demands on the energy supply are low. The key advantages are easy, versatile and exceptionally cost-effective guidance of energy, data and media. However, fast movements can lead to damaging sideways movement. The igus® e-rib is easy to clip onto a corrugated hose and can help prevent this. The e-rib fills the joints of the corrugated hose to stabilise it in such a way that it can only move in one direction. The corrugated hose has an unsupported length due to the lateral guide elements. When retrofitted, the e-rib enables an upgrade of existing applications with just a few simple steps. The e-rib is independent of the hose manufacturer (depending on size) and available in four sizes.

- Strength prevents unintentional sideways movement
- Radius stop-dog to prevent buckling
- Less installation space required
- Easy to retrofit
- No change in the impermeability of the corrugated hose

Typical industries and applications

 Fast, short and unsupported applications Standing or hanging applications • Automotive industry ● Machine and plant construction ● Pick & Place applications ● Plotter ● Handling systems ● Medical technology ● SCARA robots



1) EL.01.29.0 only for PMA corrugated tube I-PISG-29B/S

Other sizes available upon request. Please consult igus® for delivery time.



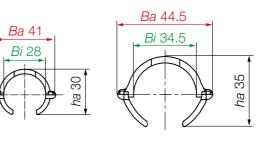
Available from stock. Ready to ship in 24 - 48hrs.* *Average time before the ordered goods are dispatched.

Size overview - e-rib

EL.00.23.0

Nominal width

NW 23mm

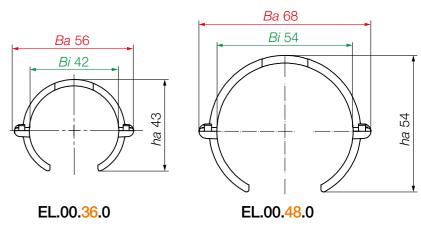


EL.01.29.01)

Nominal width

NW 29mm 1) Only for PMA corrugated tube

I-PISG-29B/S



Nominal width NW 36mm



Outer width	Outer height	Mounting bracket	Page
Ba [mm]	ha [mm]		
	e-rib – reinforcement fo corrugated tube	Ũ	
41	30	EL.00.12	176
44.5	35	EL.01.12	177
56	43	EL.00.12	178
68	54	EL.00.12	179

Nominal width NW 48mm

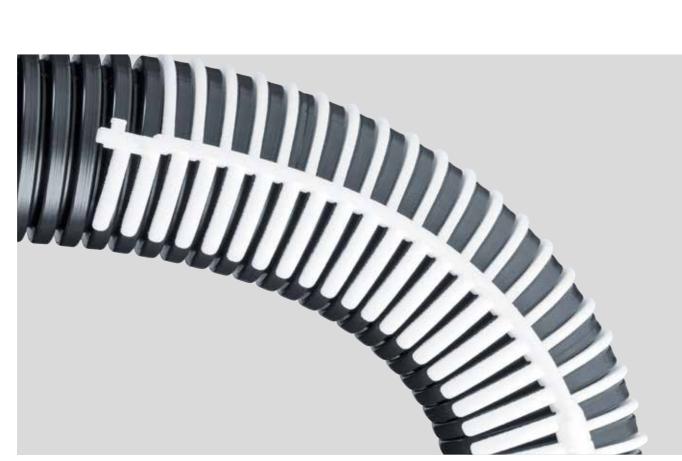
e-rib | Technical data | Overview

Technical data

e-chain® material - permitted temperature °C, igumid NB	+5°C up to +80°C
Mounting bracket material - permitted temperature °C, igumid NB	+5°C up to +80°C
Flammability class	VDE 0304 IIC UL94-V2

Overview nominal width | Manufacturer | Pitch

Part No. e-rib	For nominal width NW [mm]	For corrugated tube systems	e-rib segments per 1 metre	e-rib segment length [mm]
EL.00. <mark>23</mark> .0	NW 23	Independent of manufacturer	7 segments	147mm
EL.01. <mark>29</mark> .0	NW 29	Only for PMA corrugated tube I-PISG-29B/S	10 segments	100mm
EL.00. <mark>36</mark> .0	NW 36	Independent of manufacturer	7 segments	147mm
EL.00. <mark>48</mark> .0	NW 48	Independent of manufacturer	7 segments	147mm



The e-rib is clipped onto the corrugated tube and stabilises it in such a way that it can only move in one direction

e-rib | Order key

Order example | Order key and colour examples | Examples based on series EL.00.36

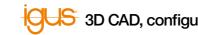
	for e-rib, colour black, with m orrugated tube (independent
e-rib (for 1.0m)	Please indicate the quantity
+ Mounting brackets	1 set mounting bracket
+ Securing clips	Option: with 2 securing clips
+ Cable tiewrap	Option: 1 cable tiewrap (for secur
Order text:	7 pieces EL.00.36.0 + 2 x EL.00.

Order key Example: Part No. e-rib EL.00.36.0 Series e-rib Index 00 for all manufacturers Index 01 only for PMA Nominal width (NW) Colour index (standard black)

Colour	Order index		Colour	Order index				
Black	Standard	.0	Orange	Special colour	.2			
Silver-grey	Special colour	.31	Yellow	Special colour	.4			
White	Special colour	.1	Light grey	Special colour	.14			
Grey-white	Special colour	.1S						
Black e-ribs®	ready to ship	in 24-	48hrs.*					
Above special colours upon request.								



The igus® e-rib corrugated tube reinforcement can be easily retrofitted onto existing systems



172 More information ► www.igus.eu/e-rib

nounting bracket and securing clips of manufacturer):

EL.00.36.0

EL.00.12

EL.00.S

ring clips)

MAT0170899

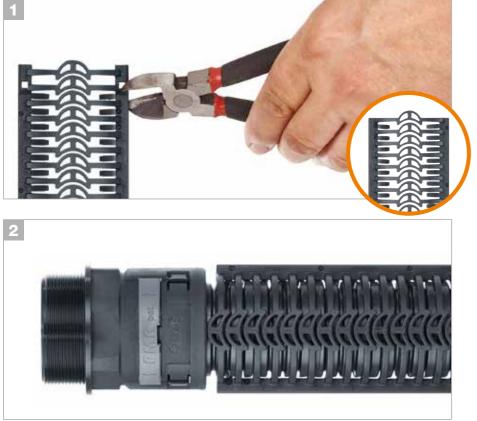
0.12 + 2 x EL.00.S + 1 x MAT0170899

Order index for colour options

*Average time before the ordered goods are dispatched.

e-rib | Assembly instructions

e-rib | Tests | Applications



igus® delivers the required length. Any excess length can easily be cut off.

To attach the e-rib to the hose fitting, there must be no connection point on the last 7 ribs of the e-rib, otherwise the mounting bracket will not lock securely.



If necessary, cut off thicker end section and any excess length and place the two mounting brackets on the side plates.



Finally, the mounting brackets are fixed with two cable tiewraps.



Find a video online ▶ www.igus.eu/e-rib





Tests from the igus® laboratory: The igus® e-rib (pictured on the right) stabilises the corrugated hose significantly in sideways movement during acceleration or deceleration



The e-rib stabilises the corrugated hose so that it can only move in one direction. The corrugated hose requires no other support along its length due to the e-rib



GUS 3D CAD, configurators, service life calculation and more ► www.igus.eu/e-rib





e-rib | Series EL.01.29 | Product range Reinforcement for PMA corrugated tube I-PISG-29B/S



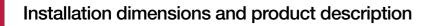
e-rib | Series EL.00.23 | Product range

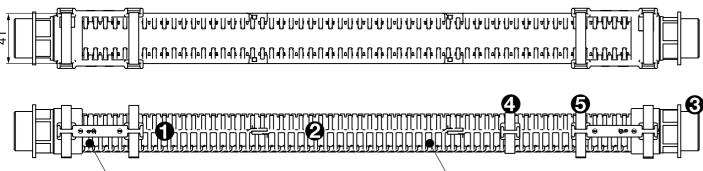
Reinforcement for existing corrugated tube systems

EL.00.23

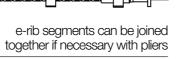
EL.00.23 | e-rib for corrugated tubes from different manufacturers | Nominal width 23

Part No.	NW	Bi	Ba	ha	Segments	Segment	Weight	Mounting
e-rib	[mm]	[mm]	[mm]	[mm]	per metre	length [mm]	[kg/m]	bracket
EL.00.23.0	23	28	41	30	7	147	≈ 0.16	EL.00.12

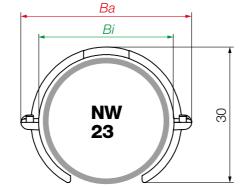




At the ends, cut off the thicker section from the e-rib and, if necessary, cut to size!



Position	Description	Part No.						
0	PMA corrugated tube	I-PISG-23B						
0	e-rib	EL.00.23						
€	PMA connection fitting	I-BVND-M323GT						
4	Securing clip, optional*	EL.00.S						
6	Mounting bracket connection set	EL.00.12						
Note: For	Note: For each locking device 2 clips EL.00.S							
and one of	and one cable tiewrap MAT0170899 are required!							

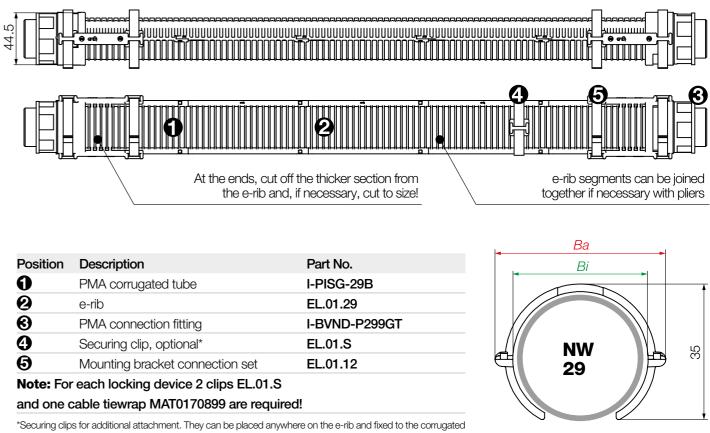


TURNUT			

EL.00.29 | e-rib - only for PMA corrugated tube I-PISG-29B/S | Nominal width 29

Part No.	NW	Bi	Ba	ha	Segments	Segment	Weight	Mounting
e-rib	[mm]	[mm]	[mm]	[mm]	per metre	length [mm]	[kg/m]	bracket
EL.01.29.0	29	34.5	44.5	35	10	100	≈ 0.12	EL.01.12

Installation dimensions and product description



Position	Description	Part No.
0	PMA corrugated tube	I-PISG-29E
0	e-rib	EL.01.29
€	PMA connection fitting	I-BVND-P2
4	Securing clip, optional*	EL.01.S
6	Mounting bracket connection set	EL.01.12
Note: For	each locking device 2 clips EL.01.S	
and one o	cable tiewrap MAT0170899 are required	!
*Securing clip	s for additional attachment. They can be placed anywhe	re on the e-rib and

tube with a cable tiewrap.

*Securing clips for additional attachment. They can be placed anywhere on the e-rib and fixed to the corrugated tube with a cable tiewrap.







EL.00.36

e-rib | Series EL.00.36 | Product range Reinforcement for existing corrugated tube systems



e-rib | Series EL.00.48 | Product range

Reinforcement for existing corrugated tube systems



EL.00.36 | e-rib for corrugated tubes from different manufacturers | Nominal width 36

Part No.	NW	Bi	Ba	ha	Segments	Segment	Weight	Mounting
e-rib	[mm]	[mm]	[mm]	[mm]	per metre	length [mm]	[kg/m]	bracket
EL.00. <mark>36</mark> .0	36	42	56	43	7	147	≈ 0.22	EL.00.12

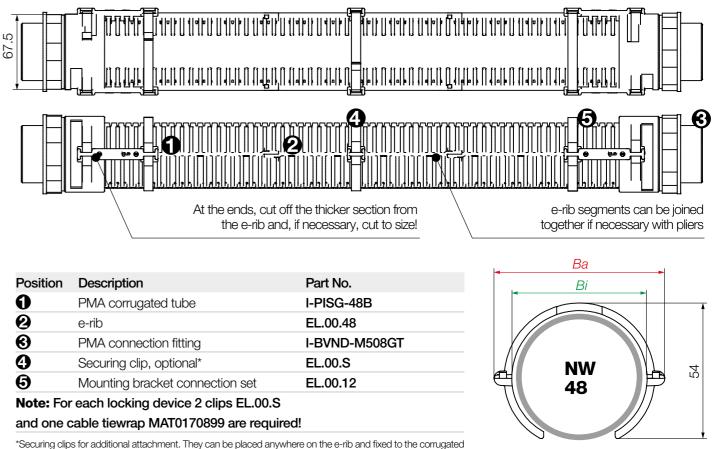




EL.00.48 | e-rib for corrugated tubes from different manufacturers | Nominal width 48

Part No.	NW	Bi	Ba	ha	Segments	Segment	Weight	Mounting
e-rib	[mm]	[mm]	[mm]	[mm]	per metre	length [mm]	[kg/m]	bracket
EL.00.48.0	48	54	68	54	7	147	≈ 0.27	EL.00.12

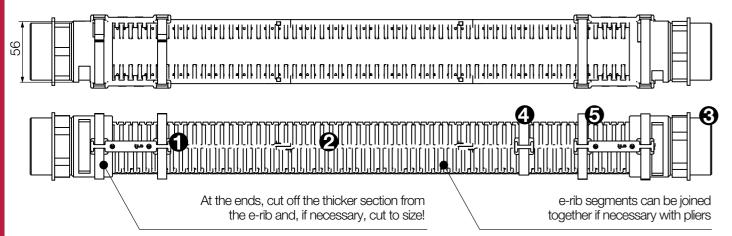
Installation dimensions and product description



Position	Description	Part No.	
0	PMA corrugated tube	I-PISG-48E	
0	e-rib	EL.00.48	
€	PMA connection fitting	I-BVND-M	
4	Securing clip, optional*	EL.00.S	
6	Mounting bracket connection set	EL.00.12	
Note: For each locking device 2 clips EL.00.S			
and one cable tiewrap MAT0170899 are required!			
*Securing clips for additional attachment. They can be placed anywhere on the e-rib and			

tube with a cable tiewrap

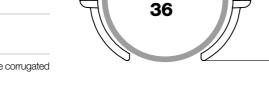
Installation dimensions and product description



Position	Description	Part No.	
0	PMA corrugated tube	I-PISG-36B	
0	e-rib	EL.00.36	
0	PMA connection fitting	I-BVND-M506GT	
4	Securing clip, optional*	EL.00.S	
6	Mounting bracket connection set	EL.00.12	
Note: For each locking device 2 clips EL.00.S			

and one cable tiewrap MAT0170899 are required!

*Securing clips for additional attachment. They can be placed anywhere on the e-rib and fixed to the corrugated tube with a cable tiewrap.



Ba

Bi

NW



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