

High dynamics and cleanroom compatible

Advantages of the E3 system:

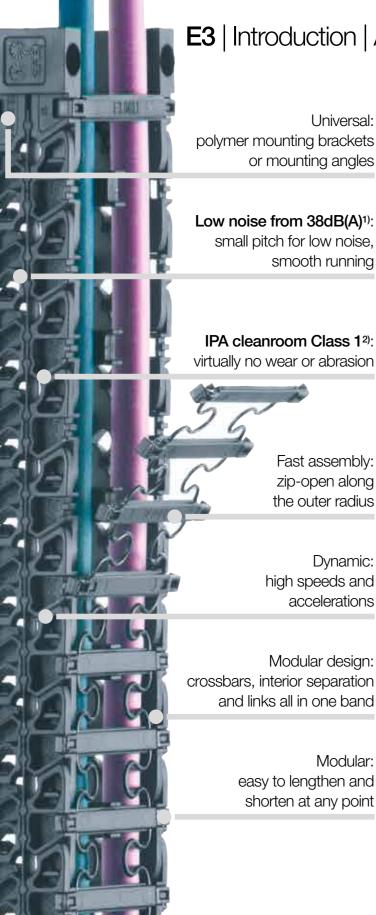
- For high speeds and accelerations
- For extremely fast opening and closing
- Low noise 38dB(A)¹¹- small pitch for low noise, smooth
- IPA cleanroom Class 1²)- virtually no wear or abrasion

1) Extremely low-noise - tested at the igus® lab 2) Cleanroom - Series E3.15.040.075.0

When to use another e-chain® series:

- When a larger e-chain® with IPA cleanroom
- When longer unsupported lengths are required
- When an enclosed e-chain® is required
 - ► e-skin® corrugated tube SKS20, page 812

Inner height



High dynamics and cleanroom compatible -System E3

E3 combines small pitch, smooth running, low noise, stability, easy assembly and low cost. The spring connector element replaces the pin and bore and avoids relative movement between the joints. This means virtually no wear or abrasion (cleanroom). To reduce production and assembly costs, the spring connector is on a segment of ten e-chain® links.

1) Extremely low-noise - tested at the igus® lab 2) Cleanroom - Series E3.15.040.075.0

Typical industries and applications

- Semi-conductor manufacturing and handling
- ◆ Pick and place robots◆ Optics◆ Material handling technology Measuring technology
- Printers and plotters
 Cleanroom environments • General mechanical engineering



IPA Qualification Certificate²⁾ - Report IG 0704-400:

ISO Class 1, according to DIN EN ISO 14644-1 for system E3, series E3.15.040.075 at v = 0.5m/s, 1.0m/s, 2.0m/s



 $38dB(A)^{1)}$ - level determined at the igus® test-lab acc. to DIN 45635, with consideration of background noises, E3.22.060.044.0 at v = 1.8m/s



iF product design award

2005 igus® series E3.15



Inner width

System E3 -3-piece e-chains®

Bend radius

R [mm]

crossbars on a strip zip-open along the outer radius

Unsupported Page

length ≤ [m]

E3.10	10	20 - 60	32 - 72	15	15 - 48	≈ 0.70	922
E3.15	15	20 - 60	32 - 72	20	32 - 75	≈ 0.90	926
E3.22	22	20 - 60	32 - 72	27	44 - 75	≈ 1.20	930

Outer height

Outer width



Available from stock. Ready to ship in 72hrs.*

*Average time before the ordered goods are dispatched.



Further information about igus® cleanroom e-chains® and the new, unique igus® cleanroom laboratory for IPA cleanroom Class 1 components ▶ From page 144



Long-term tests in our acoustics laboratory at a speed of 1.8m/s and an acceleration of 3m/s² showed reductions of 19-20dB(A) compared to conventional e-chains®





E3 | Technical data | Overview

Technical data



Speed FL_B / acceleration FL_B

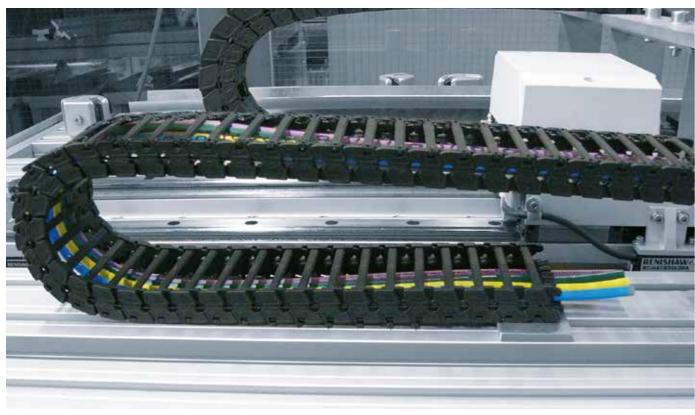
 $\leq 3 \text{ [m/s]} / \leq 6 \text{ [m/s}^2]$

igumid G material - permitted temperature °C upon request

Flammability class

VDE 0304 IIC UL94-HB

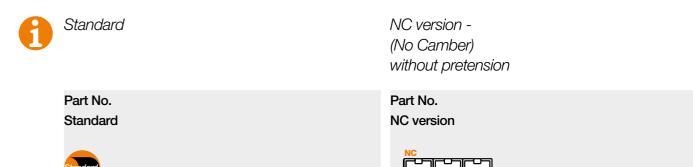
 FL_{G} = unsupported with straight upper run FL_{B} = unsupported with permitted sag



1,125 chainflex® cables are certified according to IPA ISO Class 1 or Class 2. chainflex® cables with tested outer jacket material are available from stock

E3 | Options and order keys

Options with order keys | Examples based on series E3.10





E3.10.060.R.0.NC



Ready to ship in 12 business days*

*Average time before the ordered goods are dispatched.

Order example | Order key and colour examples | Examples based on series E3.10

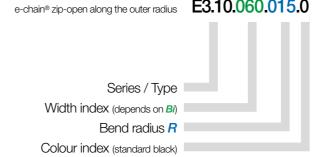
Order example for complete e-chain® (1.0m), colour black, with mounting brackets and interior separation:

e-chain® (1.0m) E3.10.060.015.0 Please indicate e-chain® length or number of links: 1.0m or 60 links E3.100.060.12 + Mounting angle 1 set (with tiewrap plates) 2 x E3.10.11 Interior separation with 2 separators assembled every 2nd link

Order text: 1m E3.10.060.015.0 + E3.100.060.12 + 2 x E3.10.11



Order key



E3.10.060.015.0 Order index for colour options

Colour	Order index		Colour	Order index			
■ Black	Standard	.0	Orange	Special colour	.2		
Silver-grey	Special colour	.31	Yellow	Special colour	.4		
White	Special colour	.1	Light grey	Special colour	.14		
Grey-white	Special colour	.1S					
Black e-chains® ready to ship in 72hrs.*							
Above specia	al colours up	on req	uest.				



E3 | Series E3.10 | Product range

Fast opening, for high accelerations





Image with plastic mounting bracket

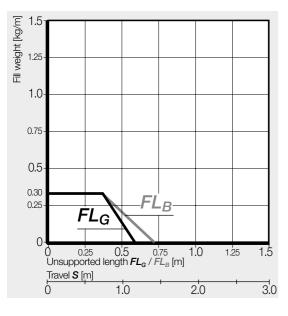
e-chains® | Series E3.10 | Crossbars on a strip - zip-open along the outer radius

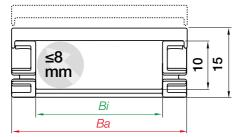
Part No.	Bi	Ba	R Available bend radii	E3.10
e-chains®	[mm]	[mm]	[mm]	[kg/m]
E3.10.020 .R.0	20	32	015 028 038* 048*	≈ 0.12
E3.10.040 .R.0	40	52	015 028* 038 048	≈ 0.15
E3.10.060 .R.0	60	72	015 028* 038 048*	≈ 0.20

*Radius available upon request. Please consult igus® for delivery time.

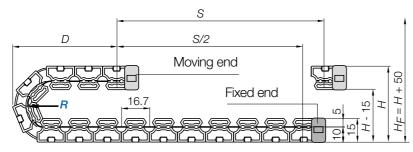
Complete Part No. with required radius (R). Example: E3.10.060.015.0

Installation dimensions





Inner height [mm]	10
Pitch [mm/link]	16.7
Links/m	60
corresponds to [mm]	1,002
e-chain® length	$L_K = S_2 + K$

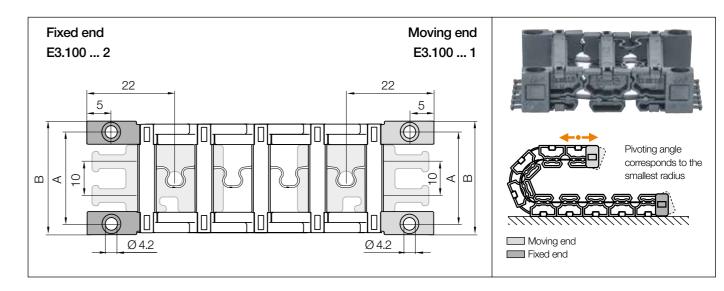


R	015	028	038	048	
Н	60	86	106	126	
D	50	63	73	83	
K	85	125	155	185	

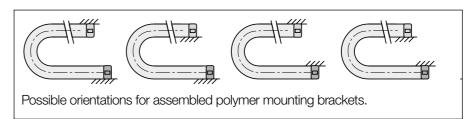
The required clearance height: $H_F = H + 50$ mm (with 0.1kg/m fill weight)

E3 | Series E3.10 | Accessories

Mounting brackets, polymer | Pivoting



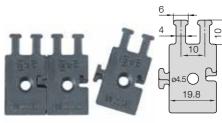
Width		Part No. full set	Α	В	Part No.
index		without tiewrap plates	[mm]	[mm]	strain relief at both ends*
020.	>	E3.100.020.12	28	36	E3.020.12
040.	>	E3.100.040.12	48	56	E3.040.12
060.	>	E3.100.060.12	68	76	E3.060.12
					-
*Tiewran nla	tae muet ha	ordered separately.			







Part No. E3.100.XXX.12 Full set without strain relief tiewrap plates must be ordered separately

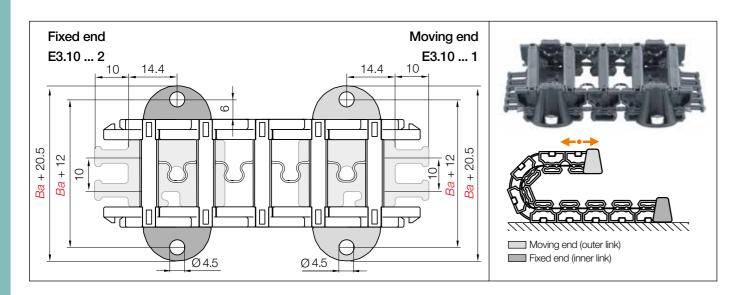


Part No. E3.00.020 Tiewrap plate as an individual part



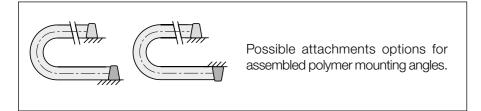
E3 | Series E3.10 | Accessories

Mounting angle, polymer | Locking



Width	Part No. full set	Part No.	Part No.	Ba
index	Strain relief at both ends	Mounting	Strain relief	[mm]
	+ 4 mounting angles*	angle* (single part)	at both ends	
020.	► E3.10.020.12	E3.10.00	E3.020.12	32
040.	► E3.10.040.12	E3.10.00	E3.040.12	52
060.	E3.10.060.12	E3.10.00	E3.060.12	72

*Note: If the mounting brackets are used, two links each end must be added to the calculated e-chain® length, because the first two links are fixed by the mounting brackets.







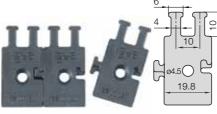
Part No. E3.10.XXX.12

Full set with strain relief at both ends 2 tiewrap plates + 4 mounting angles



Part No. E3.10.00 Mounting angle

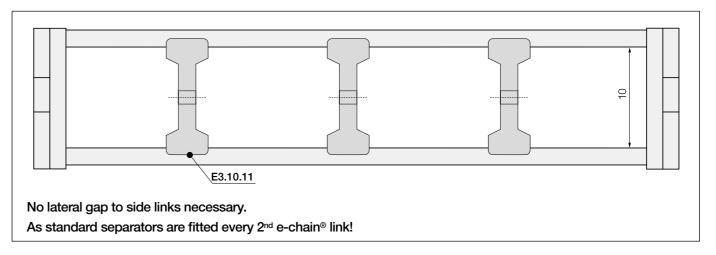
as an individual part

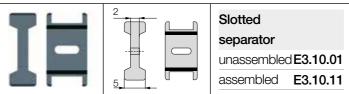


Part No. E3.00.020 Tiewrap plate as an individual part

E3 | Series E3.10 | Accessories

Interior separation





Slotted separator

Separators can be arranged at any position in the chain cross section to divide the interior of the e-chain®.



E3 e-chains® in optional white colour; ideal for cleanroom and medical applications, available upon request



E3 | Series E3.15 | Product range

Fast opening, for high accelerations





Image with plastic mounting bracket

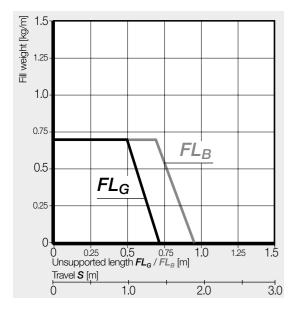
e-chains® | Series E3.15 | Crossbars on a strip - zip-open along the outer radius

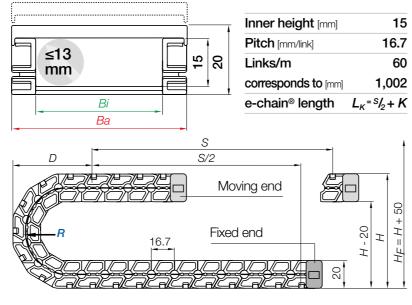
Part No.	Bi	Ba	R Available bend radii	E3.15
e-chains®	[mm]	[mm]	[mm]	[kg/m]
E3.15.020 .R.0	20	32	032 - 048* -	≈ 0.22
E3.15.040 .R.0	40	52	032 038 048 075	≈ 0.25
E3.15.060 . <i>R</i> .0	60	72	032 038 048 075	≈ 0.32

*Radius available upon request. Please consult igus® for delivery time.

Complete Part No. with required radius (R). Example: E3.15.060.032.0

Installation dimensions



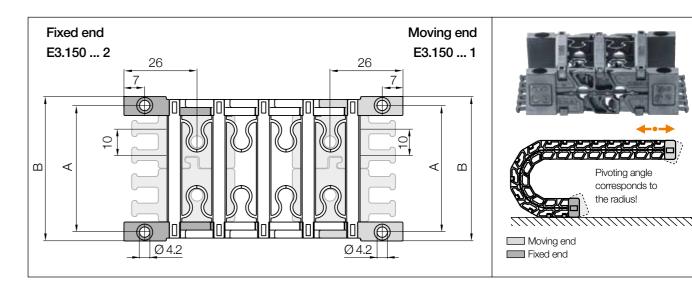


R	032	038	048	075	
Н	99	111	131	185	
D	67	73	83	110	
K	135	155	185	270	

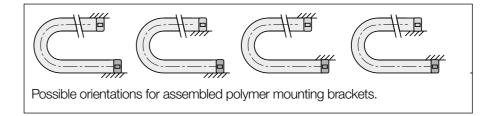
The required clearance height: $H_F = H + 50$ mm (with 0.2kg/m fill weight)

E3 | Series E3.15 | Accessories

Mounting brackets, polymer | Pivoting



Width		Part No. full set	Α	В	Part No.
index		without tiewrap plates	[mm]	[mm]	strain relief at both ends
020.	>	E3.150.020.12	28	36	E3.020.12
040.	>	E3.150.040.12	48	56	E3.040.12
060.	>	E3.150.060.12	68	76	E3.060.12







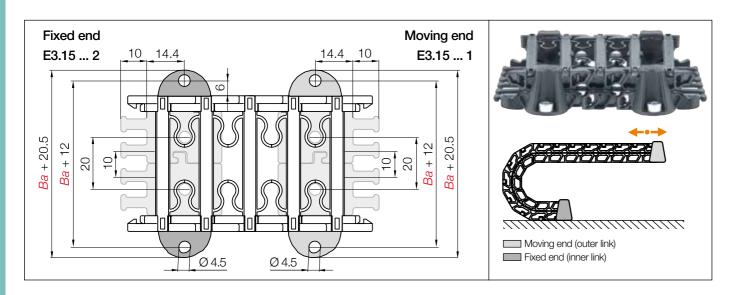
Part No. E3.150.XXX.12 Full set without strain relief tiewrap plates must be ordered separately



Part No. E3.00.020 Tiewrap plate as an individual part

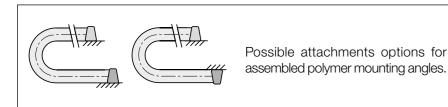
E3 | Series E3.15 | Accessories

Mounting angle, polymer | Locking



Width	Part No. full set	Part No.	Part No.	Ва
index	Strain relief at both ends	Mounting	Strain relief	[mm]
	+ 4 mounting angles*	angle* (single part)	at both ends	
020.	E3.15.020.12	E3.15.00	E3.020.12	32
040.	E3.15.040.12	E3.15.00	E3.040.12	52
060.	► E3.15.060.12	E3.15.00	E3.060.12	72
060.	E3.15.000.12	E3.13.00	E3.000.12	- /

*Note: If the mounting brackets are used, two links each end must be added to the calculated e-chain® length, because the first two links are fixed by the mounting brackets.







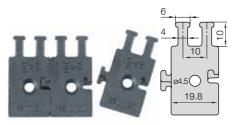
Part No. E3.15.XXX.12

Full set with strain relief at both ends 2 tiewrap plates + 4 mounting angles



Part No. E3.15.00

Mounting angle as an individual part

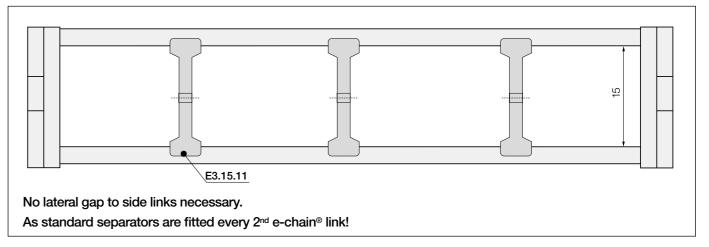


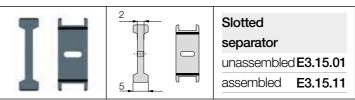
Part No. E3.00.020

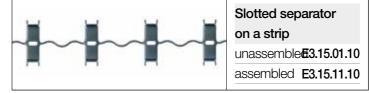
Tiewrap plate as an individual part

E3 | Series E3.15 | Accessories

Interior separation





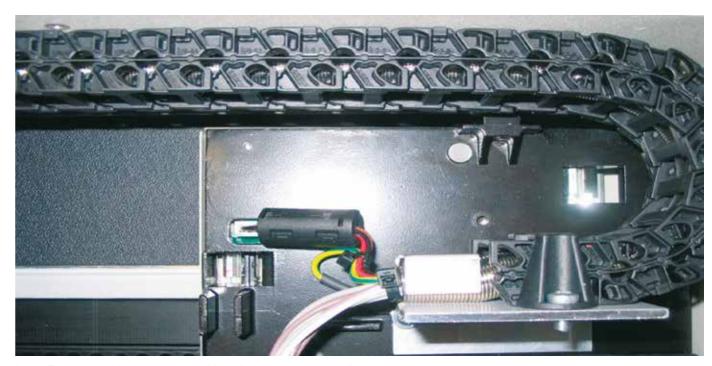


Slotted separator

Separators can be arranged at any position in the chain cross section to divide the interior of the e-chain®.

Slotted separator on a strip

Five vertical separators altogether on one strip over ten e-chain® links are mounted on the openable crossbars. In this way separate chambers are formed, protecting the cables. Dimensions same as E3.15.01.



igus® E3 system, ideal for very small installation spaces as well as very low-noise operation

E3 | Series E3.22 | Product range

Fast opening, for high accelerations





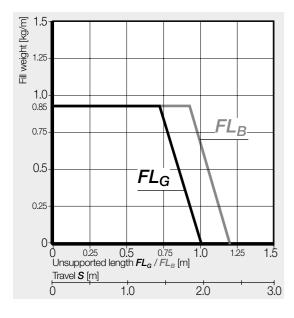
Image with plastic mounting bracket

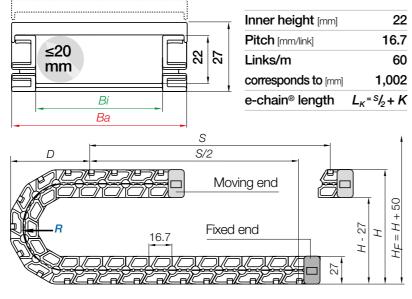
e-chains® | Series E3.22 | Crossbars on a strip - zip-open along the outer radius

Part No.	Bi	Ba	R Available bend radii	E3.22
e-chains®	[mm]	[mm]	[mm]	[kg/m]
E3.22.020 .R.0	20	32	044 050 075	≈ 0.30
E3.22.040 .R.0	40	52	044 050 075	≈ 0.32
E3.22.060 .R.0	60	72	044 - 075	≈ 0.41

Complete Part No. with required radius (R). Example: E3.22.060.044.0

Installation dimensions



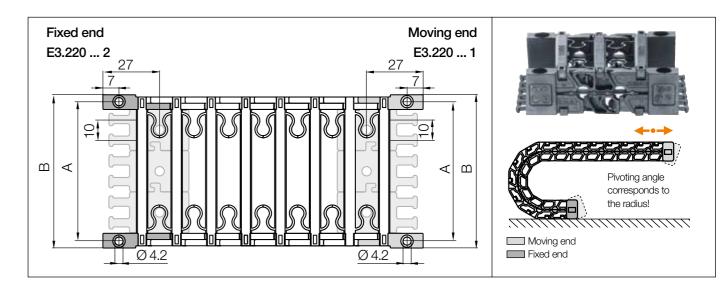


R	044	050	075	
Н	134	146	196	
D	82	88	113	
K	175	195	270	

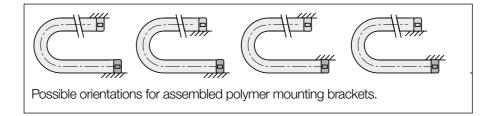
The required clearance height: $H_F = H + 50$ mm (with 0.3kg/m fill weight)

E3 | Series E3.22 | Accessories

Mounting brackets, polymer | Pivoting



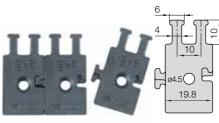
Width		Part No. full set	Α	В	Part No.
index		without tiewrap plates	[mm]	[mm]	strain relief at both ends
020.	>	E3.220.020.12	28	36	E3.020.12
040.	>	E3.220.040.12	48	56	E3.040.12
060.	>	E3.220.060.12	68	76	E3.060.12







Part No. E3.220.XXX.12 Full set without strain relief tiewrap plates must be ordered separately

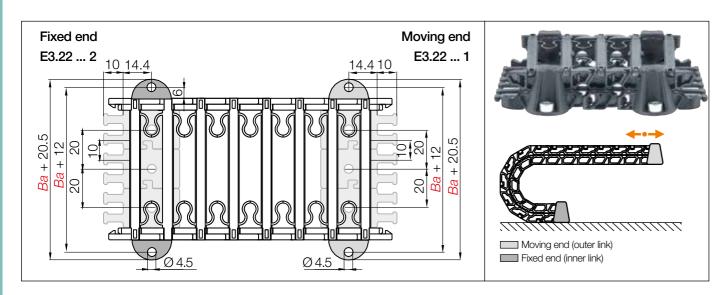


Part No. E3.00.020 Tiewrap plate as an individual part



E3 | Series E3.22 | Accessories

Mounting angle, polymer | Locking



Width	Part No. full set	Part No.	Part No.	Ba
index	Strain relief at both ends	Mounting	Strain relief	[mm]
	+ 4 mounting angles*	angle* (single part)	at both ends	
020.	E 3.22.020.12	E3.22.00	E3.020.12	32
040.	E 3.22.040.12	E3.22.00	E3.040.12	52
060.	E3.22.060.12	E3.22.00	E3.060.12	72

*Note: If the mounting brackets are used, two links each end must be added to the calculated e-chain® length, because the first two links are fixed by the mounting brackets.

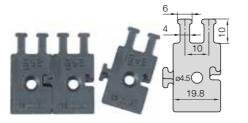


Part No. E3.22.XXX.12

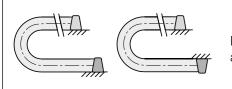
Full set with strain relief at both ends 2 tiewrap plates + 4 mounting angles



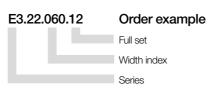
Part No. E3.22.00 Mounting angle as an individual part



Part No. E3.00.020 Tiewrap plate as an individual part

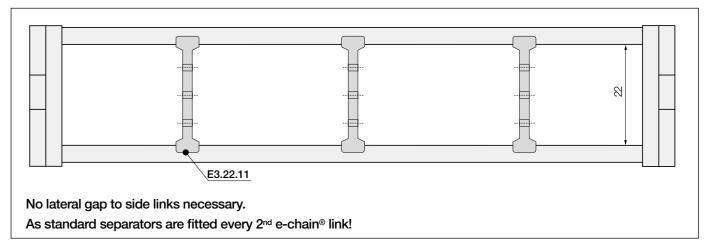


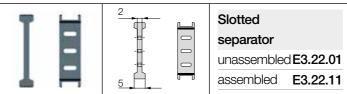
Possible attachments options for assembled polymer mounting angles.



E3 | Series E3.22 | Accessories

Interior separation





Slotted separator

Separators can be arranged at any position in the chain cross section to divide the interior of the e-chain®.



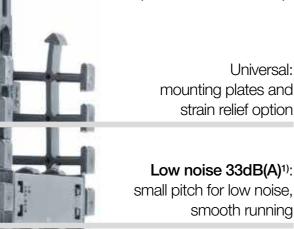
igus® series E3.15 side mounted as a low-abrasion guide for cables in a scanner system

Advantages of the T3 system: ■ Very low weight e-chain® • For high speeds and accelerations Virtually no polygon effect ● Small bend radii and installation space • Fast, easy filling and assembly ● Low noise 33dB(A)¹¹- small pitch for low noise, smooth running ● IPA cleanroom Class 2²)- virtually no wear or abrasion 1) Extremely low-noise - tested at the igus® lab 2) Cleanroom - Series T3.29.050.038.0 When to use another igus® e-chain® series: • When an e-chain® for more fill weight is required ► E6.1, page 832 When larger interior heights are required ► E6.1, page 832 ● When IPA cleanroom Class 1 is required ► E6.1, page 832 • When an enclosed e-chain® for smooth running is required Fraunhofer TESTED° DEVICE

Light, highly flexible and low-vibration



- ► R6, page 870 ► e-skin® corrugated tube SK / SKS / SKY, page 812



Modular design: t-band in one segment of 8 links

Modular: easy to lengthen and shorten at any point

> Easy to use: clip-on interior separation clips

IPA cleanroom Class 22): virtually no wear or abrasion

Dynamic: high speeds and accelerations

> Efficient: lightweight

Smooth running "T-band", quiet, cost-effective T3 system

The T3 system combines low noise operation, simple assembly and economy. The side bands, which snap together, replace a conventional pin and bore connection and prevent relative movements between the joints giving extremely low wear. This means virtually no wear or abrasion (cleanroom). The geometrical shape of the t-band, means that hardly any polygon effect is generated in operation. The t-band therefore rolls in a very smooth arc, giving extremely low vibration and noise. In order to reduce the manufacturing and installation costs, the t-band is made in a segment of 8 links. Due to its low mass, the igus® t-band, is suitable for applications with low fill weights and short strokes, combined with high speeds and accelerations.

1) Extremely low-noise - tested at the igus® lab 2) Cleanroom - Series T3.29.050.038.0

Typical industries and applications

 ◆ Printer and plotter ◆ Cleanroom applications ◆ Production and processing of semiconductors Optics ● Pick and place machines ● Measuring technology



IPA Qualification Certificate²⁾ - Report IG 1303-640-1:

ISO Class 2, according to DIN EN ISO 14644-1 for system T3, series T3.29.050.038 at v = 0.5m/s, 1.0m/s, 2.0m/s



igus® tests at 1m measuring distance: $= 33dB(A)^{1}$ for T3.29.050.038.0 at v = 1m/s and 26.5dB(A) basic sound level





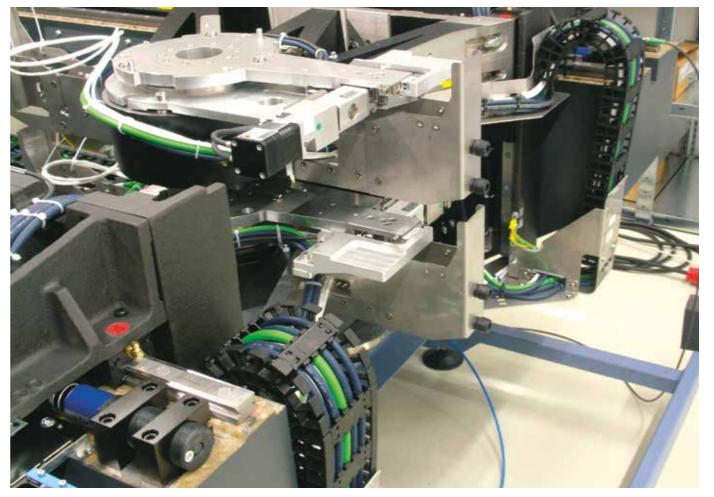


Available from stock. Ready to ship in 72hrs.*

*Average time before the ordered goods are dispatched.



Further information about igus® cleanroom e-chains® and the new, unique igus® cleanroom laboratory for IPA cleanroom Class 1 components ▶ From page 144



T3 system on the Z-axis of a positioning system. It has very low noise and vibration



T3 | Technical data | Overview

Technical data



Speed FL_G / acceleration FL_G $\leq 20 \text{ [m/s]} / \leq 200 \text{ [m/s}^2 \text{]}$

Speed FL_B / acceleration FL_B

 $\leq 3 \text{ [m/s]} / \leq 6 \text{ [m/s}^2]$

igumid TE material - permitted temperature °C

upon request

Flammability class

VDE 0304 IIC UL94-HB

 FL_{G} = unsupported with straight upper run FL_{B} = unsupported with permitted sag

T3 e-chains® and modules for circular movement

● T3 e-chains® with Reverse Bend Radii *RBR* ● Several radii available: 55, 75, 100, 150 ● Wide range of interior separation layouts ● Quiet operation ● Low wear. Delivery time upon request - more information

▶ www.igus.eu/circularmovement



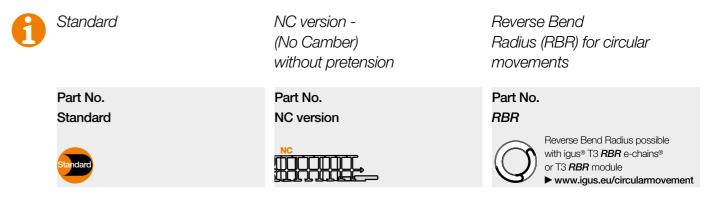
T3 RBR module for Reverse Bend Radii

● Consists of 4 elements: T3 *RBR* e-chain®, guiding system, chainflex® cables, iglidur® PRT slewing ring bearing ● Compact guide trough ● Inner or outer radius rotation ● For high speeds ● Quiet ● Several mounting options. **Delivery time upon request** - more information ▶ www.igus.eu/circularmovement



T3 | Options and order keys

Options with order keys | Examples based on series T3.29





T3.29.050.R.0

T3.29.050.R.0.NC

T3.29.050.038/R2.0



Ready to ship in 72hrs.*

Ready for delivery in 12 business days*

Ready for delivery in 12 business days*

*Average time before the ordered goods are dispatched.

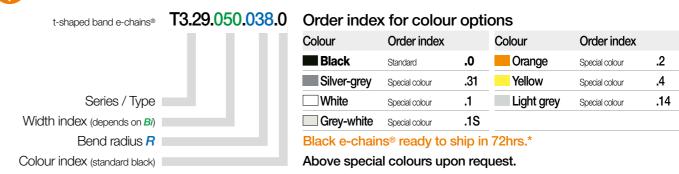
Order example | Order key and colour examples | Examples based on series T3.29

Order example for complete e-chain® (1.0m), colour black, with mounting brackets and interior separation:

e-chain® (1.0m)	Please indicate e-chain® length or number of links: 1.0m or 67 links	T3.29.050.038.0
+ Mounting brackets	1 set (with tiewrap plates)	T3.29.050.12PZ
Interior separation	with 2 separators assembled every 2 nd link	2 x .29.1.1
Order text:	1m T3 29 050 038 0 + T3 050 12 + 2 x 29 1 1	



Order key





T3 | Series T3.29 | Product range

e-chain® t-band for highly dynamic applications

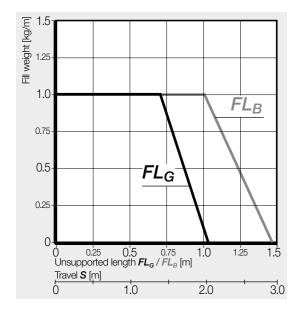


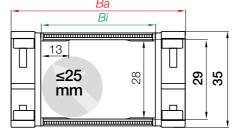


e-chains® | Series T3.29 | Crossbars removable along the inner and outer radius

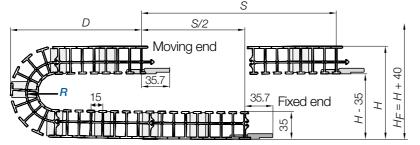
Part No.	Bi	Ba	R Available bend radii	T3.29
e-chains®	[mm]	[mm]	[mm]	[kg/m]
T3.29.030. <i>R</i> .0	30	55	038	≈ 0.40
T3.29.040. <i>R</i> .0	40	65	038	≈ 0.42
T3.29.050. <i>R</i> .0	50	75	038	≈ 0.44
T3.29.060. <i>R</i> .0	60	85	038	≈ 0.46
T3.29.070. <i>R</i> .0	70	95	038	≈ 0.48
T3.29.080. <i>R</i> .0	80	105	038	≈ 0.50
T3.29.090. <i>R</i> .0	90	115	038	≈ 0.51
T3.29.100. <i>R</i> .0	100	125	038	≈ 0.53
T3.29.110. <i>R</i> .0	110	135	038	≈ 0.55
T3.29.120. <i>R</i> .0	120	145	038	≈ 0.57
T3.29.140. <i>R</i> .0	140	165	038	≈ 0.59
Complete Part No. with required radius (F). Examp	ole: T3.2 9	0.100.038.0	

Installation dimensions





Inner height [mm]	29
Pitch [mm/link]	15
Links/m	67
corresponds to [mm]	1,005
e-chain® length	$L_K = S_2 + K$



 H≥ 216 D 111 K 210 	R≥	038
K 210	H≥	216
K 7111	D	111
	K	210

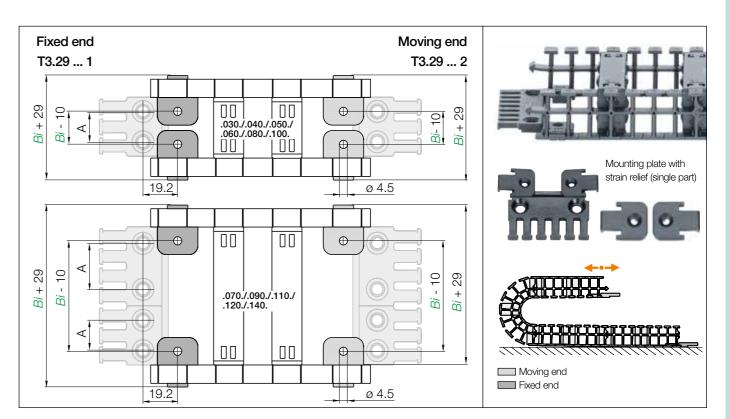
The required clearance height: $H_F = H + 40$ mm (with 1.0kg/m fill weight)

T3 | Series T3.29 | Accessories

▶ 1392

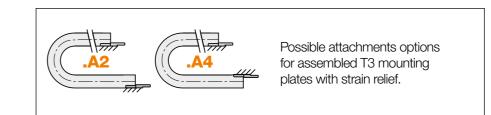
T3.29

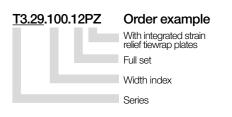
Mounting brackets | Mounting plate



Width	Part No. full set	Part No. full set	Α	Bi	Number
index	with tiewrap plates	without tiewrap plates	[mm]	[mm]	of teeth
030.	T3.29.030.12PZ	T3.29.030.12	15	30	3
040.	T3.29.040.12PZ	T3.29.040.12	20	40	4
050.	T3.29.050.12PZ	T3.29.050.12	30	50	5
060.	T3.29.060.12PZ	T3.29.060.12	40	60	6
070.	T3.29.070.12PZ	T3.29.070.12	15 + 20*	70	7
080.	T3.29.080.12PZ	T3.29.080.12	60	80	8
090.	T3.29.090.12PZ	T3.29.090.12	20 + 30*	90	9
100.	T3.29.100.12PZ	T3.29.100.12	80	100	10
110.	T3.29.110.12PZ	T3.29.110.12	30 + 40*	110	11
120.	T3.29.120.12PZ	T3.29.120.12	40 + 40*	120	12
140.	T3.29.140.12PZ	T3.29.140.12	60 + 40*	140	14

*Strain relief consisting of 2 tiewrap plates



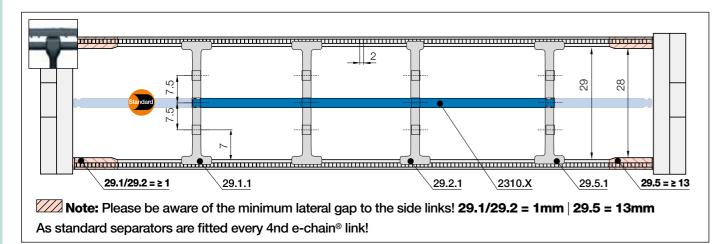


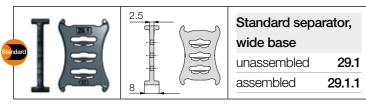


Strain relief e.g. clamps, tiewrap plates, nuggets and clips are available from stock. The complete chainfix range with ordering options ▶ From page 1392



Interior separation | Increase cable service life





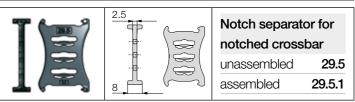
Standard - for any application

Separator with a wide base for maximum holding force.

Separator, narrow top 29.2 unassembled assembled 29.2.1

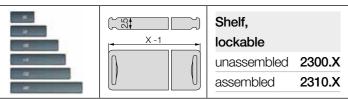
For even faster installation

Wide on one side for high holding force, narrow on opposite side for easy cable fitting.



Locks securely in preset increments

Notch separator for exact positioning. Recommended for side-mounted applications.



Horizontal separation

Full-width shelf locks securely into separators at both ends, giving a fixed width. Can be used as full-width or partial shelf.



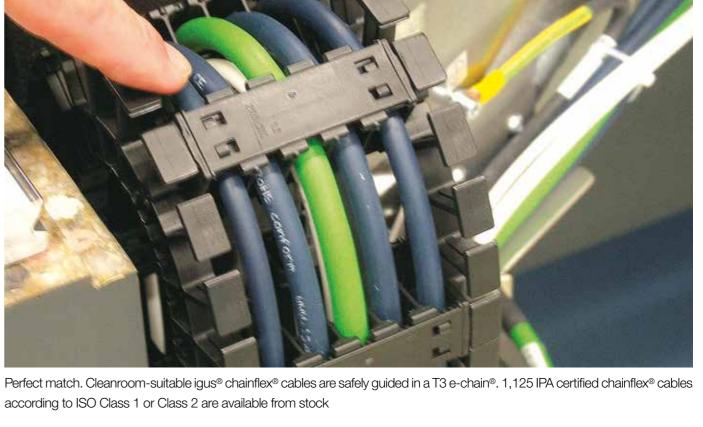
X [mm]	unassembled	assembled	X [mm]	unassembled	assembled	X [mm]	unassembled	assemble
015	2300.015	2310.015	060	2300.060	2310.060	087	2300.87	2310.087
025	2300.025	2310.025	062	2300.062	2310.062	090	2300.90	2310.090
030	2300.030	2310.030	065	2300.065	2310.065	100	2300.100	2310.100
038	2300.038	2310.038	070	2300.070	2310.070	103	2300.103	2310.103
040	2300.040	2310.040	075	2300.075	2310.075	110	2300.110	2310.110
050	2300.050	2310.050	077	2300.077	2310.077	120	2300.120	2310.120
057	2300.057	2310.057	080	2300.080	2310.080	125	2300.125	2310.125

Separator with integrated strain relief teeth

- Can be integrated into the mounting bracket or placed at any point
- Combines strain relief and interior separation, for restricted space conditions
- Strain relief separator is easy to assemble without any screws

Part No. E6.29.02.Z - more information ▶ From page 1424





according to ISO Class 1 or Class 2 are available from stock

GUS 3D CAD, configurators, service life calculation and more ▶ www.igus.eu/T3