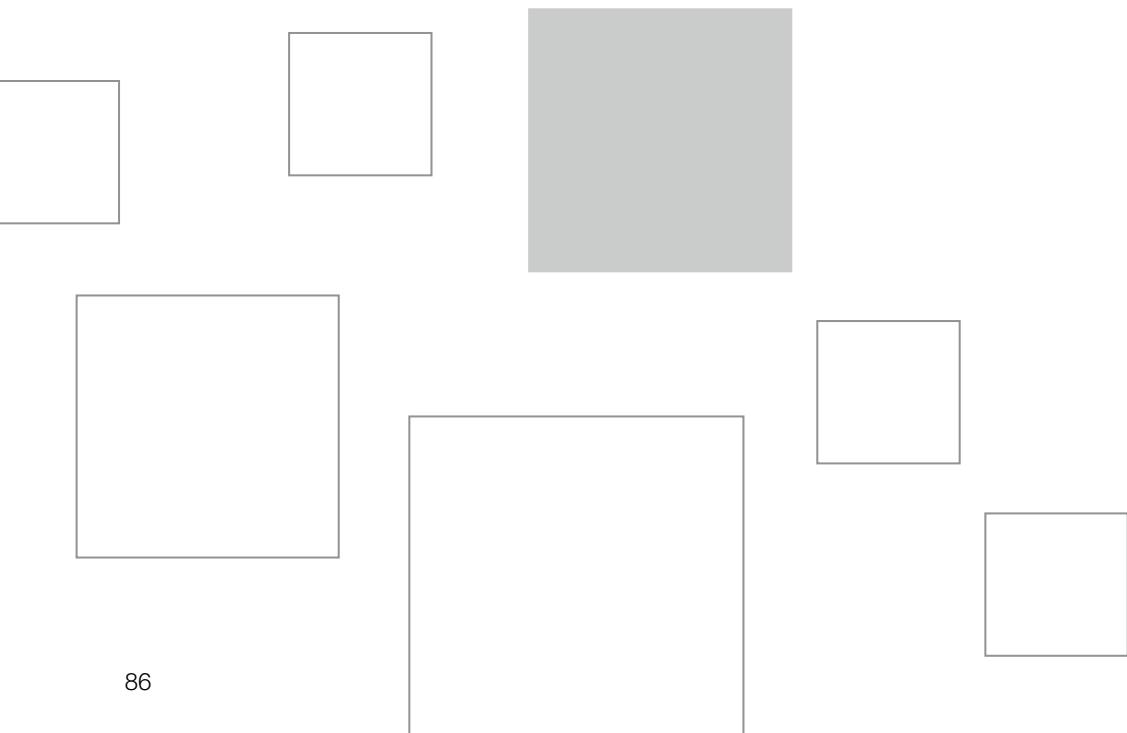


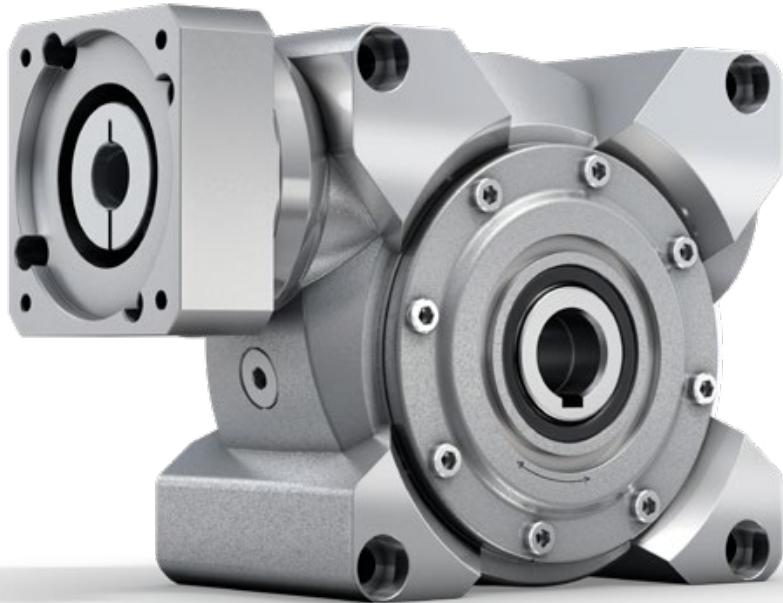
# alpha Basic Line

## WORM GEARBOXES CVH / CVS

If the focus is on smooth running, smooth synchronization properties, and continuous operation, the V-Drive Basic is the right choice for you.

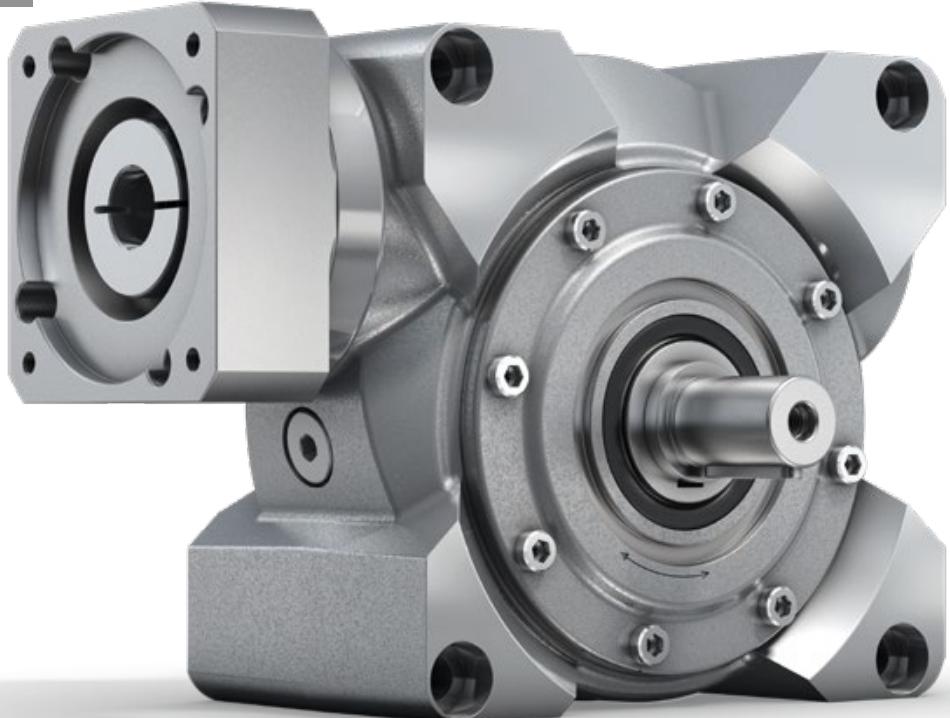


CVH



Worm Gearboxes  
Basic Line

CVS



alpha Basic Line in action

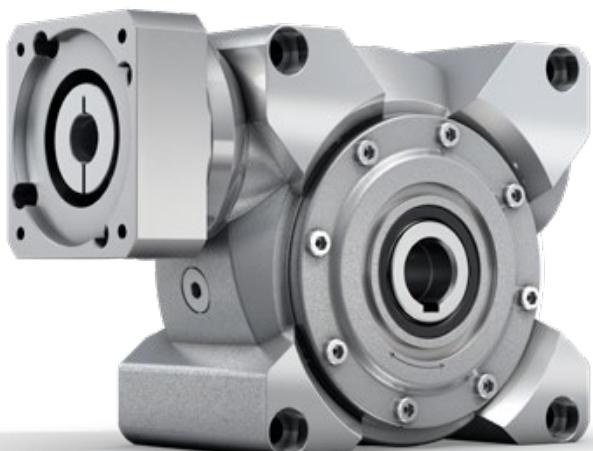
# COMPACT AND HIGH-PERFORMANCE WORM GEARBOX

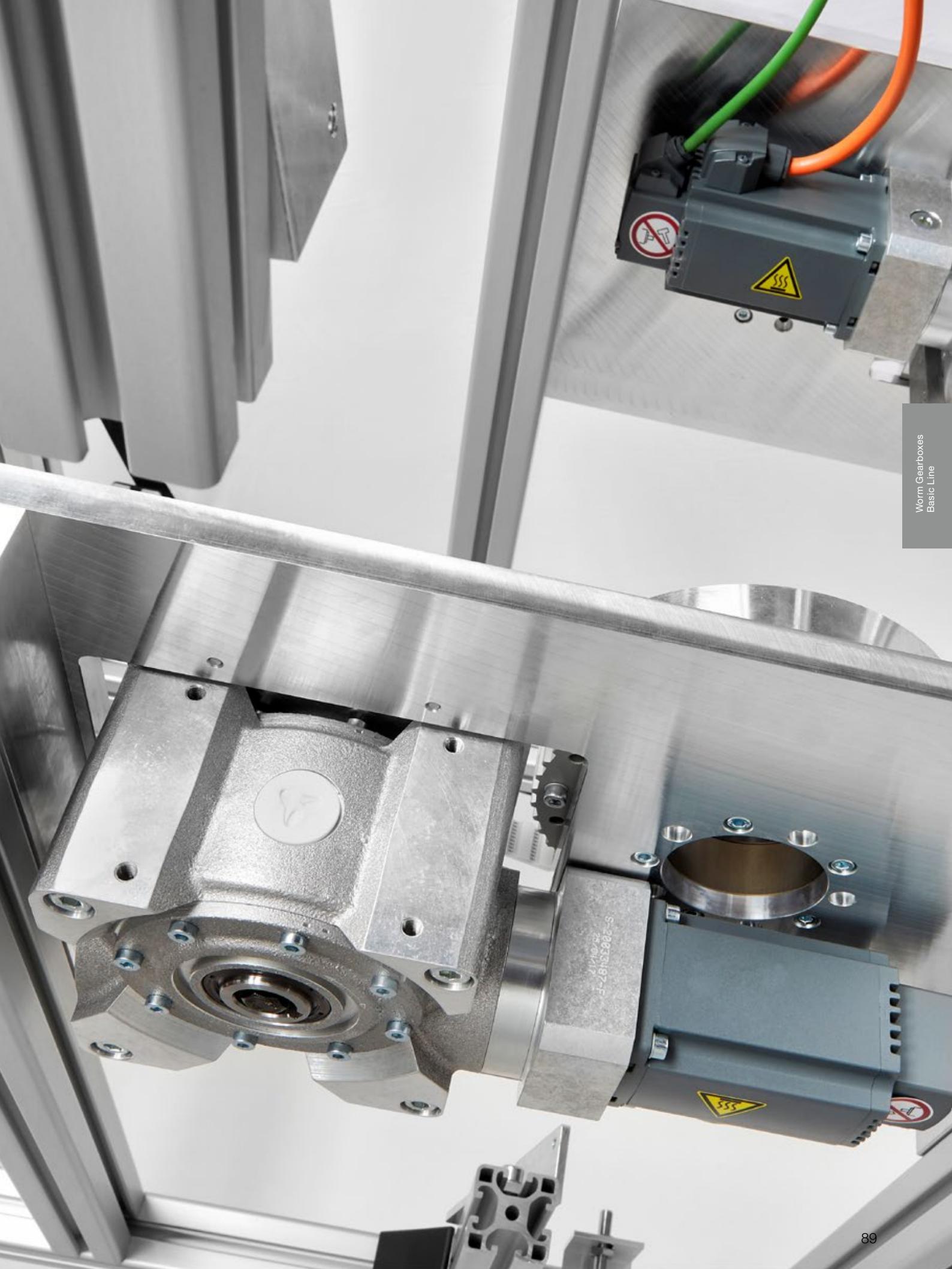
## in electronics production

**When developing our customer's new rotary converter series, we had to meet three main objectives: offer the ability to dynamically adapt the conversion rate, minimize the cycle times, and improve the positioning accuracy.**

With the V-Drive Basic by WITTENSTEIN alpha, the decision was made in favor of a high-performance servo worm gearbox which can be perfectly integrated into the system thanks to its compact design form.

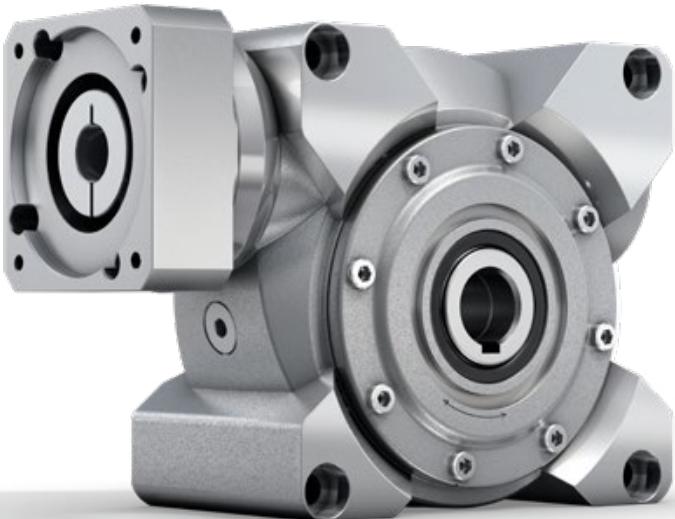
This is made possible by a newly developed involute gearing of the worm gear set, which delivers a significant improvement in positioning and repetition accuracy with increased efficiency and very good running characteristics compared to the other converters. This provides a reduction in cycle times and therefore an increase in throughput performance in the application for feeding workpiece carriers or masks into various assembly, production, and inspection processes.





# CVH / CVS – We drive the Performance

CVH



The V-Drive Basic is characterized by a specially developed tooth ing that minimizes operating noise during S1 operation and offers enormous power. And all with a top price/performance ratio.

## PRODUCT HIGHLIGHTS

### Optimized output bearings

The V-Drive Basic features an optimized output bearing tailored to the most diverse areas of application. For increased requirements for the absorption of external forces, the reinforced bearing option is used.



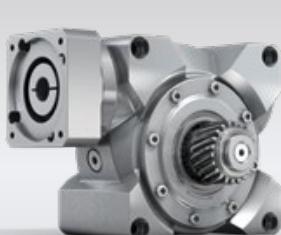
### Specially developed tooth ing

The operating noise during S1 operation has been minimized by means of a specially developed tooth ing featuring high torques, good synchronization, and very low operating noise.



### Top price/performance ratio

A top price/performance ratio is achieved with short delivery times and "made in Germany" quality.



CVS – worm gearbox with pinion



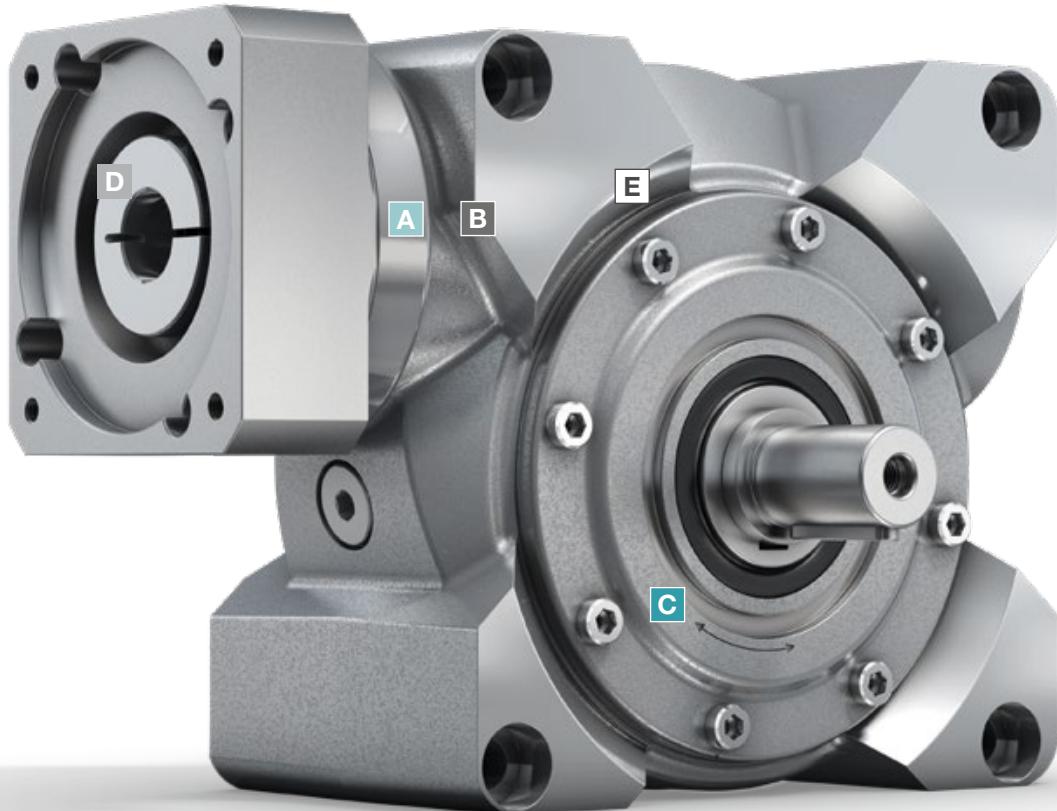
CVS – worm gearbox with elastomer coupling



**SIZING ASSISTANT**  
YOUR GEARBOX WITHIN SECONDS

Efficient gearbox sizing within seconds –  
online without login  
[www.sizing-assistant.com](http://www.sizing-assistant.com)

CVS



**A Radial shaft seal**

- Very long service life
- Optimized for continuous operation

**B Input bearing**

- Bearing package to absorb axial and radial forces
- Very well suited to high input speeds

**C Output bearing**

- Tailored to the most diverse areas of application

**D Metal bellows coupling**

- Completely backlash free
- Lifetime durable and maintenance free
- Easy assembly
- Protects the motor through thermal linear expansion compensation

**E Tothing**

- Specially developed toothing, for high torques, good synchronization, and low operating noise

# CVH 040 MF 1-stage

			1-stage					
Ratio	i		7	10	16	28	40	
Max. torque <sup>a) b)</sup> (at $n_i = 500$ rpm)	$T_{2a}$	Nm	68	76	78	82	76	
		in.lb	602	673	690	726	673	
Emergency stop torque <sup>a) b)</sup> (permitted 1000 times during the service life of the gearbox)	$T_{2Not}$	Nm	126	125	129	134	122	
		in.lb	1115	1106	1142	1186	1080	
Permitted average input speed <sup>d)</sup> (at 20 °C ambient temperature)	$n_{IN}$	rpm			4000			
Max. input speed	$n_{IMax}$	rpm			6000			
Mean no load running torque <sup>b)</sup> (at $n_i = 3000$ rpm and 20 °C gearbox temperature)	$T_{012}$	Nm	0.7	0.6	0.5	0.4	0.4	
		in.lb	6.2	5.3	4.4	3.5	3.5	
Max. backlash	$j_t$	arcmin			≤ 15			
Torsional rigidity <sup>b)</sup>	$C_{t21}$	Nm/arcmin	3.5	3.5	3.5	3.5	3.5	
		in.lb/arcmin	31	31	31	31	31	
Max. axial force <sup>c)</sup> (Standard / HIGH FORCES)	$F_{2AMax}$	N			1200 / 3000			
		lb <sub>f</sub>			270 / 675			
Max. lateral force <sup>b)</sup> (Standard / HIGH FORCES)	$F_{2QMax}$	N			1000 / 2400			
		lb <sub>f</sub>			225 / 540			
Max. tilting moment (Standard / HIGH FORCES)	$M_{2KMax}$	Nm			97 / 205			
		in.lb			858 / 1814			
Efficiency at full load (at $n_i = 500$ rpm)	$\eta$	%	89	87	81	72	66	
Service life	$L_h$	h			> 15000			
Weight (incl. standard adapter plate)	$m$	kg			4.5			
		lb <sub>m</sub>			10			
Operating noise (at reference ratio and reference speed – ratio-specific values available in cymex®)	$L_{PA}$	dB(A)			≤ 54			
Max. permitted housing temperature		°C			+90			
		°F			+194			
Ambient temperature		°C			-15 to +40			
		°F			+5 to +104			
Lubrication					Lubricated for life			
Direction of rotation					See drawing			
Protection class					IP 65			
Shrink disc (Standard Version)					SD 024x050 S2			
Max. torque (without axial force)	$T_{max}$	Nm			250			
		in.lb			2213			
Mass moment of inertia (relates to the drive)	<b>C</b> 14	$J_t$	kgcm <sup>2</sup>	0.38	0.38	0.34	0.32	0.31
			10 <sup>-3</sup> in.lb.s <sup>2</sup>	0.34	0.34	0.30	0.28	0.27
Clamping hub diameter [mm]	<b>E</b> 19	$J_t$	kgcm <sup>2</sup>	0.40	0.37	0.35	0.34	0.33
			10 <sup>-3</sup> in.lb.s <sup>2</sup>	0.35	0.33	0.31	0.30	0.29

Please use our sizing software cymex® for a detailed sizing – [www.wittenstein-cymex.com](http://www.wittenstein-cymex.com)

<sup>a)</sup> At max. 10 %  $F_{2QMax}$

<sup>b)</sup> Valid for standard clamping hub diameter

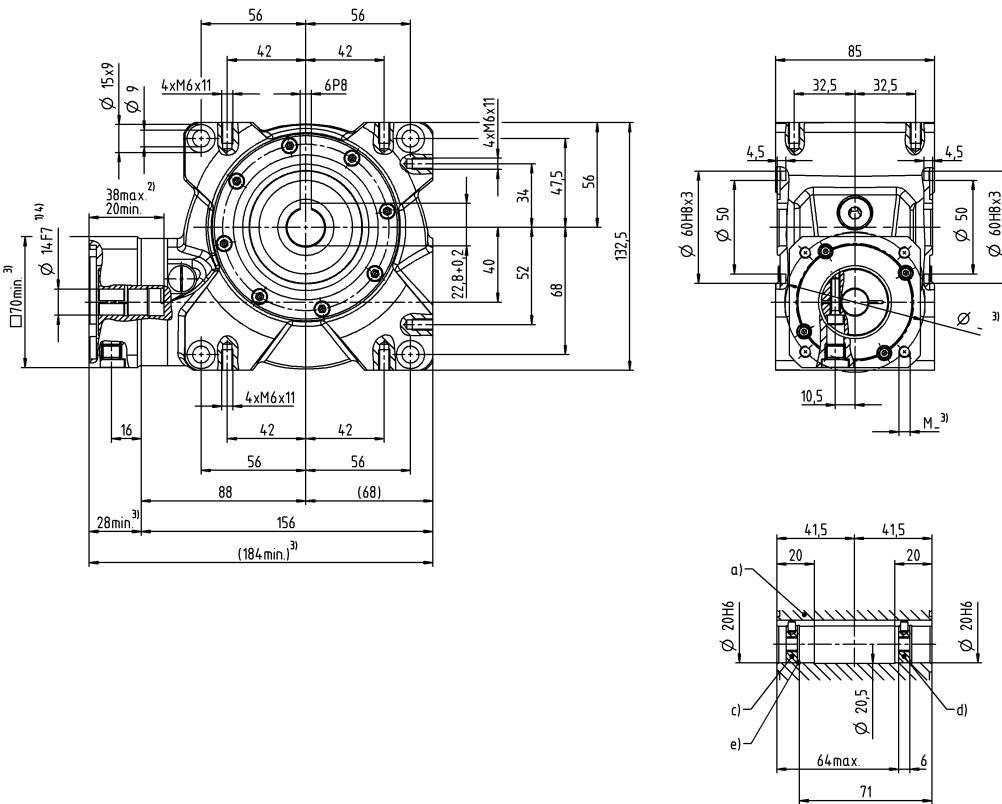
<sup>c)</sup> Refers to center of the output shaft or flange

<sup>d)</sup> Please reduce input speed at higher ambient temperatures

Motor shaft diameter [mm]

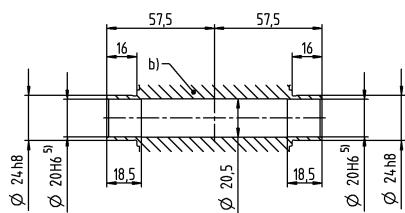
# 1-stage

up to 14/19<sup>4)</sup> (C<sup>6</sup>/E)  
clamping hub  
diameter

Worm Gearboxes  
Basic Line

## Other output variants

Hollow shaft interfaces on both sides



- a) Hollow shaft, keyed on both sides
- b) Hollow shaft interfaces on both sides
- c) End disc for screw M6 (on request)
- d) End disc as forcing washer for screw M8 (on request)
- e) Locking ring – DIN 472 (on request)

See technical data sheet for available clamping hub diameters (mass moment of inertia). Dimensions available on request.

Non-toleranced dimensions are nominal dimensions

<sup>1)</sup> Check motor shaft fit

<sup>2)</sup> Min. / Max. permissible motor shaft length

Longer motor shafts are adaptable, please contact us

<sup>3)</sup> The dimensions depend on the motor

<sup>4)</sup> Smaller motor shaft diameter is compensated by a bushing with a minimum thickness of 1 mm

<sup>5)</sup> Tolerance h6 for mounted shaft

<sup>6)</sup> Standard clamping hub diameter

# CVH 050 MF 1-stage

			1-stage					
Ratio	$i$		7	10	16	28	40	
Max. torque <sup>a) b)</sup> (at $n_i = 500$ rpm)	$T_{2a}$	Nm	125	127	131	140	116	
		in.lb	1106	1124	1159	1239	1027	
Emergency stop torque <sup>a) b)</sup> (permitted 1000 times during the service life of the gearbox)	$T_{2Not}$	Nm	242	242	250	262	236	
		in.lb	2142	2142	2213	2319	2089	
Permitted average input speed <sup>d)</sup> (at 20 °C ambient temperature)	$n_{IN}$	rpm			4000			
Max. input speed	$n_{IMax}$	rpm			6000			
Mean no load running torque <sup>b)</sup> (at $n_i = 3000$ rpm and 20 °C gearbox temperature)	$T_{012}$	Nm	2.2	1.6	1.5	1.2	1.1	
		in.lb	19.5	14.2	13.3	10.6	9.7	
Max. backlash	$j_t$	arcmin			≤ 15			
Torsional rigidity <sup>b)</sup>	$C_{t21}$	Nm/arcmin	5.5	5.5	5.5	5.5	5.5	
		in.lb/arcmin	49	49	49	49	49	
Max. axial force <sup>c)</sup> (Standard / HIGH FORCES)	$F_{2AMax}$	N			1500 / 5000			
		lb <sub>f</sub>			337.5 / 1125			
Max. lateral force <sup>b)</sup> (Standard / HIGH FORCES)	$F_{2QMax}$	N			1200 / 3800			
		lb <sub>f</sub>			270 / 855			
Max. tilting moment (Standard / HIGH FORCES)	$M_{2KMax}$	Nm			130 / 409			
		in.lb			1150 / 3620			
Efficiency at full load (at $n_i = 500$ rpm)	$\eta$	%	89	85	80	70	63	
Service life	$L_h$	h			> 15000			
Weight (incl. standard adapter plate)	$m$	kg			8			
		lb <sub>m</sub>			18			
Operating noise (at reference ratio and reference speed – ratio-specific values available in cymex®)	$L_{PA}$	dB(A)			≤ 62			
Max. permitted housing temperature		°C			+90			
		°F			+194			
Ambient temperature		°C			-15 to +40			
		°F			+5 to +104			
Lubrication					Lubricated for life			
Direction of rotation					See drawing			
Protection class					IP 65			
Shrink disc (Standard Version)					SD 030x060 S2V			
Max. torque (without axial force)	$T_{max}$	Nm			550			
		in.lb			4868			
Mass moment of inertia (relates to the drive) Clamping hub diameter [mm]	E 19	$J_t$	kgcm <sup>2</sup>	1.22	1.17	1.06	1.05	1.01
			10 <sup>-3</sup> in.lb.s <sup>2</sup>	1.08	1.04	0.94	0.93	0.89

Please use our sizing software cymex® for a detailed sizing – [www.wittenstein-cymex.com](http://www.wittenstein-cymex.com)

<sup>a)</sup> At max. 10 %  $F_{2QMax}$

<sup>b)</sup> Valid for standard clamping hub diameter

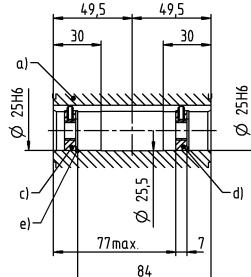
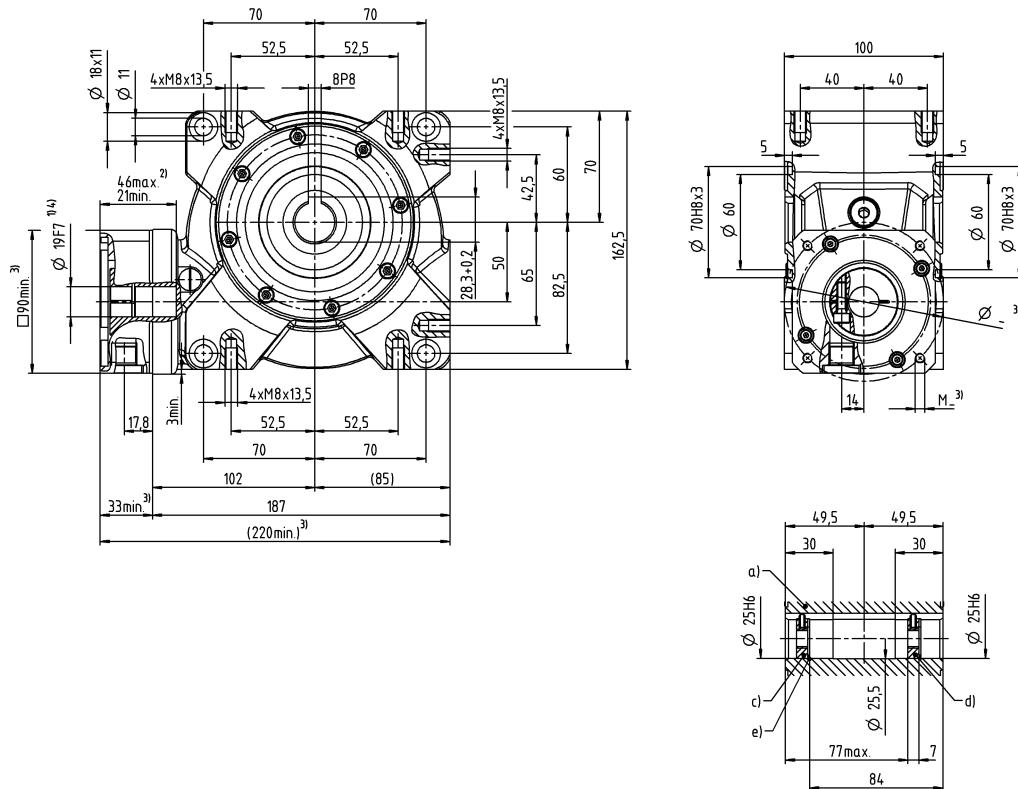
<sup>c)</sup> Refers to center of the output shaft or flange

<sup>d)</sup> Please reduce input speed at higher ambient temperatures

Motor shaft diameter [mm]

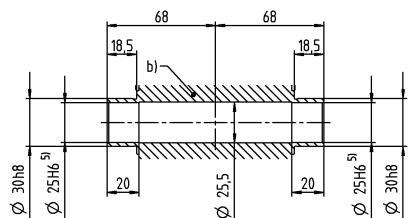
## 1-stage

up to 19<sup>4)</sup> (E)<sup>6)</sup>  
clamping hub  
diameter



### Other output variants

Hollow shaft interfaces on both sides



- a) Hollow shaft, keyed on both sides
- b) Hollow shaft interfaces on both sides
- c) End disc for screw M10 (on request)
- d) End disc as forcing washer for screw M12 (on request)
- e) Locking ring – DIN 472 (on request)

See technical data sheet for available clamping hub diameters (mass moment of inertia). Dimensions available on request.

Non-toleranced dimensions are nominal dimensions

<sup>1)</sup> Check motor shaft fit

<sup>2)</sup> Min. / Max. permissible motor shaft length

Longer motor shafts are adaptable, please contact us

<sup>3)</sup> The dimensions depend on the motor

<sup>4)</sup> Smaller motor shaft diameter is compensated by a bushing with a minimum thickness of 1 mm

<sup>5)</sup> Tolerance h6 for mounted shaft

<sup>6)</sup> Standard clamping hub diameter

# CVH 063 MF 1-stage

			1-stage					
Ratio	$i$		7	10	16	28	40	
Max. torque <sup>a) b)</sup> (at $n_i = 500$ rpm)	$T_{2a}$	Nm	265	270	280	301	282	
		in.lb	2345	2390	2478	2664	2496	
Emergency stop torque <sup>a) b)</sup> (permitted 1000 times during the service life of the gearbox)	$T_{2Not}$	Nm	484	491	494	518	447	
		in.lb	4283	4345	4372	4584	3956	
Permitted average input speed <sup>d)</sup> (at 20 °C ambient temperature)	$n_{IN}$	rpm			4000			
Max. input speed	$n_{IMax}$	rpm			4500			
Mean no load running torque <sup>b)</sup> (at $n_i = 3000$ rpm and 20 °C gearbox temperature)	$T_{012}$	Nm	3.1	3	2.4	2.3	2.2	
		in.lb	27.4	26.6	21.2	20.4	19.5	
Max. backlash	$j_t$	arcmin			≤ 15			
Torsional rigidity <sup>b)</sup>	$C_{t21}$	Nm/arcmin	23	23	23	23	23	
		in.lb/arcmin	204	204	204	204	204	
Max. axial force <sup>c)</sup> (Standard / HIGH FORCES)	$F_{2AMax}$	N			2000 / 8250			
		lb <sub>f</sub>			450 / 1856			
Max. lateral force <sup>b)</sup> (Standard / HIGH FORCES)	$F_{2QMax}$	N			2000 / 6000			
		lb <sub>f</sub>			450 / 1350			
Max. tilting moment (Standard / HIGH FORCES)	$M_{2KMax}$	Nm			281 / 843			
		in.lb			2487 / 7461			
Efficiency at full load (at $n_i = 500$ rpm)	$\eta$	%	90	87	82	73	67	
Service life	$L_h$	h			> 15000			
Weight (incl. standard adapter plate)	$m$	kg			13			
		lb <sub>m</sub>			29			
Operating noise (at reference ratio and reference speed – ratio-specific values available in cymex®)	$L_{PA}$	dB(A)			≤ 64			
Max. permitted housing temperature		°C			+90			
		°F			+194			
Ambient temperature		°C			-15 to +40			
		°F			+5 to +104			
Lubrication					Lubricated for life			
Direction of rotation					See drawing			
Protection class					IP 65			
Shrink disc (Standard Version)					SD 036x072 S2V			
Max. torque (without axial force)	$T_{max}$	Nm			640			
		in.lb			5664			
Mass moment of inertia (relates to the drive) Clamping hub diameter [mm]	H 28	J <sub>t</sub>	kgcm <sup>2</sup>	3.75	3.61	3.52	3.48	3.36
			10 <sup>-3</sup> in.lb.s <sup>2</sup>	3.32	3.19	3.12	3.08	2.97

Please use our sizing software cymex® for a detailed sizing – [www.wittenstein-cymex.com](http://www.wittenstein-cymex.com)

<sup>a)</sup> At max. 10 %  $F_{2QMax}$

<sup>b)</sup> Valid for standard clamping hub diameter

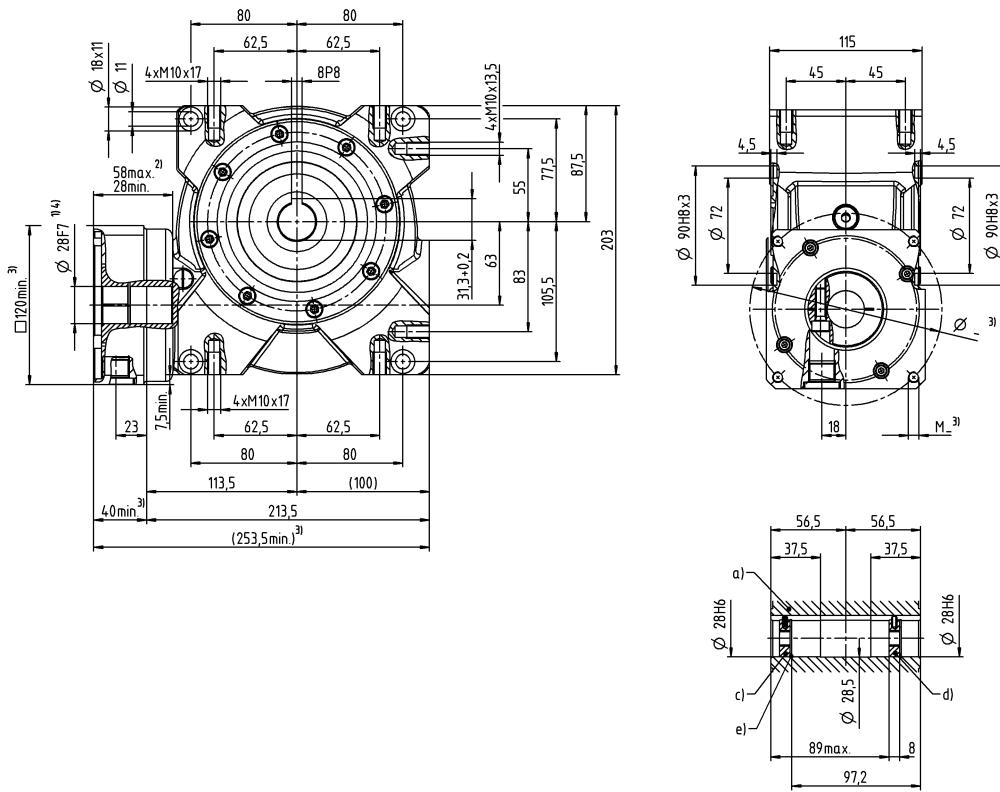
<sup>c)</sup> Refers to center of the output shaft or flange

<sup>d)</sup> Please reduce input speed at higher ambient temperatures

Motor shaft diameter [mm]

## 1-stage

up to 28<sup>4)</sup> (H)<sup>6)</sup>  
clamping hub  
diameter



Worm Gearboxes  
Basic Line

### Other output variants

Hollow shaft interfaces on both sides

- a) Hollow shaft, keyed on both sides
- b) Hollow shaft interfaces on both sides
- c) End disc for screw M10 (on request)
- d) End disc as forcing washer for screw M12 (on request)
- e) Locking ring – DIN 472 (on request)

See technical data sheet for available clamping hub diameters (mass moment of inertia). Dimensions available on request.

Non-toleranced dimensions are nominal dimensions

<sup>1)</sup> Check motor shaft fit

<sup>2)</sup> Min. / Max. permissible motor shaft length

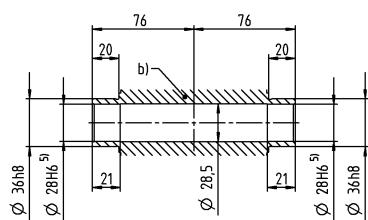
Longer motor shafts are adaptable, please contact us

<sup>3)</sup> The dimensions depend on the motor

<sup>4)</sup> Smaller motor shaft diameter is compensated by a bushing with a minimum thickness of 1 mm

<sup>5)</sup> Tolerance h6 for mounted shaft

<sup>6)</sup> Standard clamping hub diameter



# CVS 040 MF 1-stage

			1-stage				
Ratio	i		7	10	16	28	40
Max. torque <sup>a) b) e)</sup> (at n <sub>i</sub> = 500 rpm)	$T_{2a}$	Nm	68	76	78	82	76
		in.lb	602	673	690	726	673
Emergency stop torque <sup>a) b) e)</sup> (permitted 1000 times during the service life of the gearbox)	$T_{2Not}$	Nm	126	125	129	134	122
		in.lb	1115	1106	1142	1186	1080
Permitted average input speed <sup>d)</sup> (at 20 °C ambient temperature)	$n_{IN}$	rpm			4000		
Max. input speed	$n_{IMax}$	rpm			6000		
Mean no load running torque <sup>b)</sup> (at n <sub>i</sub> = 3000 rpm and 20 °C gearbox temperature)	$T_{012}$	Nm	0.7	0.6	0.5	0.4	0.4
		in.lb	6.2	5.3	4.4	3.5	3.5
Max. backlash	$j_t$	arcmin			≤ 15		
Torsional rigidity <sup>b)</sup>	$C_{t21}$	Nm/arcmin	3.5	3.5	3.5	3.5	3.5
		in.lb/arcmin	31	31	31	31	31
Max. axial force <sup>c)</sup> (Standard / HIGH FORCES)	$F_{2AMax}$	N			1200 / 3000		
		lb <sub>f</sub>			270 / 675		
Max. lateral force <sup>b)</sup> (Standard / HIGH FORCES)	$F_{2QMax}$	N			1000 / 2400		
		lb <sub>f</sub>			225 / 540		
Max. tilting moment (Standard / HIGH FORCES)	$M_{2KMax}$	Nm			97 / 205		
		in.lb			858 / 1814		
Efficiency at full load (at n <sub>i</sub> = 500 rpm)	$\eta$	%	89	87	81	72	66
Service life	$L_h$	h			> 15000		
Weight (incl. standard adapter plate)	$m$	kg			4.5		
		lb <sub>m</sub>			10		
Operating noise (at reference ratio and reference speed – ratio-specific values available in cymex®)	$L_{PA}$	dB(A)			≤ 54		
Max. permitted housing temperature		°C			+90		
		°F			+194		
Ambient temperature		°C			-15 to +40		
		°F			+5 to +104		
Lubrication					Lubricated for life		
Direction of rotation					See drawing		
Protection class					IP 65		
Elastomer coupling (recommended product type – validate sizing with cymex®)					ELC - 00060B - 016.000 - X		
Bore diameter of coupling on the application side		mm			X = 016.000 - 032.000		
Mass moment of inertia (relates to the drive)	C 14	$J_t$	kgcm <sup>2</sup>	0.38	0.38	0.34	0.32
			10 <sup>-3</sup> in.lb.s <sup>2</sup>	0.34	0.34	0.30	0.28
Clamping hub diameter [mm]	E 19	$J_t$	kgcm <sup>2</sup>	0.40	0.37	0.35	0.34
			10 <sup>-3</sup> in.lb.s <sup>2</sup>	0.35	0.33	0.31	0.30

Please use our sizing software cymex® for a detailed sizing – [www.wittenstein-cymex.com](http://www.wittenstein-cymex.com)

<sup>a)</sup> At max. 10 %  $F_{2QMax}$

<sup>b)</sup> Valid for standard clamping hub diameter

<sup>c)</sup> Refers to center of the output shaft or flange

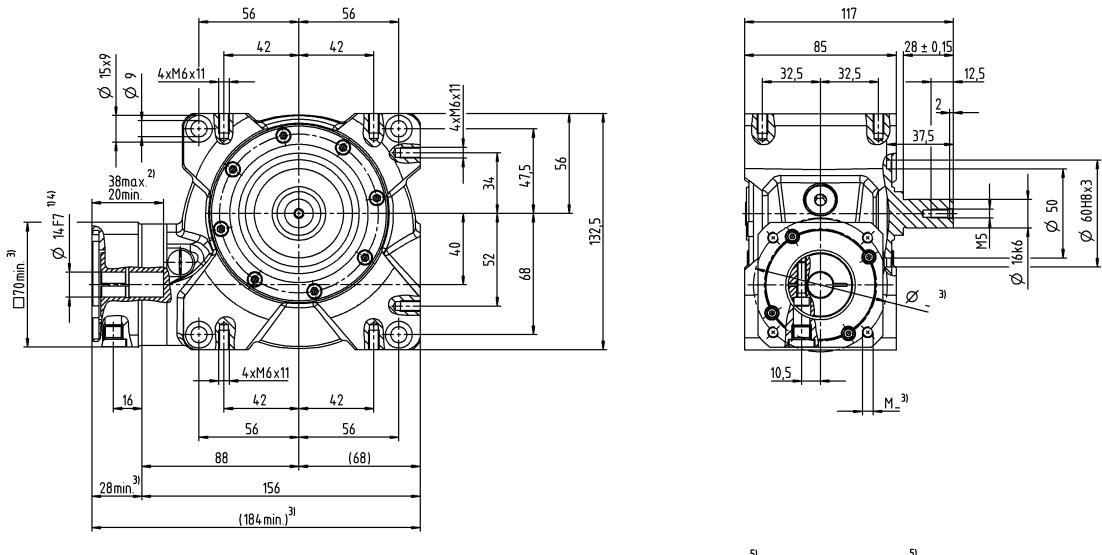
<sup>d)</sup> Please reduce input speed at higher ambient temperatures

<sup>e)</sup> Valid for: Smooth shaft

Motor shaft diameter [mm]

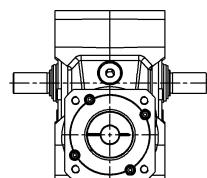
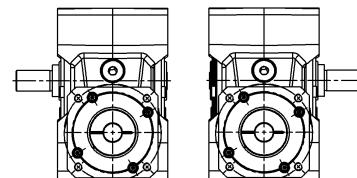
## 1-stage

up to 14/19<sup>4)</sup> (C<sup>6</sup>/E)  
clamping hub  
diameter



A<sup>5)</sup>

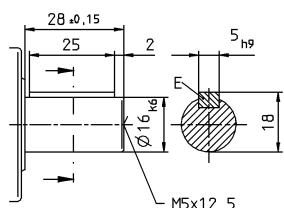
B<sup>5)</sup>



Optional dual-shaft output. Drawings available on request.  
Involute gearing is not possible.

## Other output variants

Shaft with key



See technical data sheet for available clamping hub diameters (mass moment of inertia). Dimensions available on request.

Non-tolerated dimensions are nominal dimensions

<sup>1)</sup> Check motor shaft fit

<sup>2)</sup> Min./Max. permissible motor shaft length

Longer motor shafts are adaptable, please contact us

<sup>3)</sup> The dimensions depend on the motor

<sup>4)</sup> Smaller motor shaft diameter is compensated by a bushing with a minimum thickness of 1 mm

<sup>5)</sup> Output side

<sup>6)</sup> Standard clamping hub diameter

# CVS 050 MF 1-stage

			1-stage					
Ratio	i		7	10	16	28	40	
Max. torque <sup>a) b) e)</sup> (at n <sub>i</sub> = 500 rpm)	$T_{2a}$	Nm	125	127	131	140	116	
		in.lb	1106	1124	1159	1239	1027	
Emergency stop torque <sup>a) b) e)</sup> (permitted 1000 times during the service life of the gearbox)	$T_{2Not}$	Nm	242	242	250	262	236	
		in.lb	2142	2142	2213	2319	2089	
Permitted average input speed <sup>d)</sup> (at 20 °C ambient temperature)	$n_{IN}$	rpm			4000			
Max. input speed	$n_{IMax}$	rpm			6000			
Mean no load running torque <sup>b)</sup> (at n <sub>i</sub> = 3000 rpm and 20 °C gearbox temperature)	$T_{012}$	Nm	2.2	1.6	1.5	1.2	1.1	
		in.lb	19.5	14.2	13.3	10.6	9.7	
Max. backlash	$j_t$	arcmin			≤ 15			
Torsional rigidity <sup>b)</sup>	$C_{t21}$	Nm/arcmin	5.5	5.5	5.5	5.5	5.5	
		in.lb/arcmin	49	49	49	49	49	
Max. axial force <sup>c)</sup> (Standard / HIGH FORCES)	$F_{2AMax}$	N			1500 / 5000			
		lb <sub>f</sub>			337.5 / 1125			
Max. lateral force <sup>b)</sup> (Standard / HIGH FORCES)	$F_{2QMax}$	N			1200 / 3800			
		lb <sub>f</sub>			270 / 855			
Max. tilting moment (Standard / HIGH FORCES)	$M_{2KMax}$	Nm			130 / 409			
		in.lb			1150 / 3620			
Efficiency at full load (at n <sub>i</sub> = 500 rpm)	$\eta$	%	89	85	80	70	63	
Service life	$L_h$	h			> 15000			
Weight (incl. standard adapter plate)	$m$	kg			8			
		lb <sub>m</sub>			18			
Operating noise (at reference ratio and reference speed – ratio-specific values available in cymex®)	$L_{PA}$	dB(A)			≤ 62			
Max. permitted housing temperature		°C			+90			
		°F			+194			
Ambient temperature		°C			-15 to +40			
		°F			+5 to +104			
Lubrication					Lubricated for life			
Direction of rotation					See drawing			
Protection class					IP 65			
Elastomer coupling (recommended product type – validate sizing with cymex®)					ELC - 00150B - 022.000 - X			
Bore diameter of coupling on the application side		mm			X = 022.000 - 036.000			
Mass moment of inertia (relates to the drive)	E 19	$J_t$	kgcm <sup>2</sup>	1.22	1.17	1.06	1.05	1.01
Clamping hub diameter [mm]			10 <sup>-3</sup> in.lb.s <sup>2</sup>	1.08	1.04	0.94	0.93	0.89

Please use our sizing software cymex® for a detailed sizing – [www.wittenstein-cymex.com](http://www.wittenstein-cymex.com)

<sup>a)</sup> At max. 10 %  $F_{2QMax}$

<sup>b)</sup> Valid for standard clamping hub diameter

<sup>c)</sup> Refers to center of the output shaft or flange

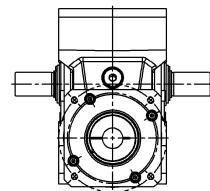
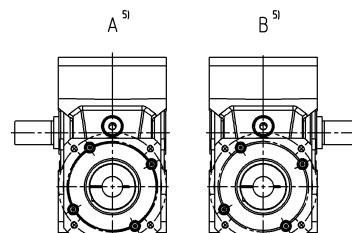
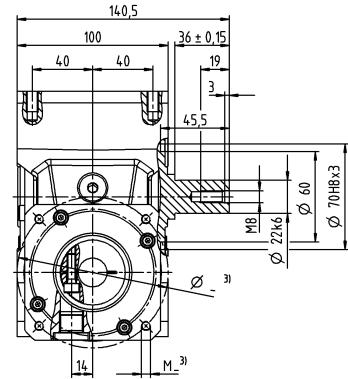
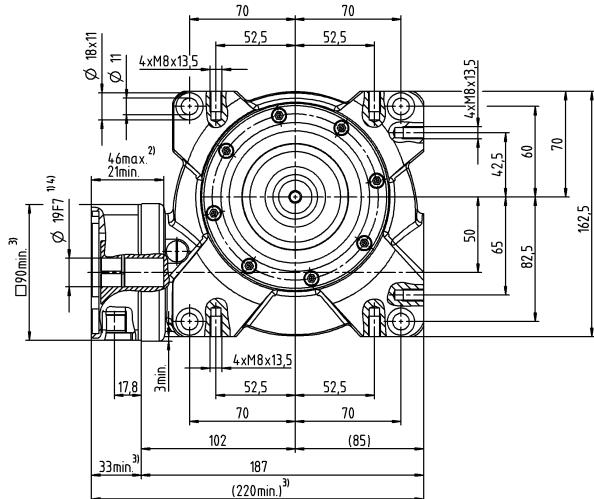
<sup>d)</sup> Please reduce input speed at higher ambient temperatures

<sup>e)</sup> Valid for: Smooth shaft

Motor shaft diameter [mm]

# 1-stage

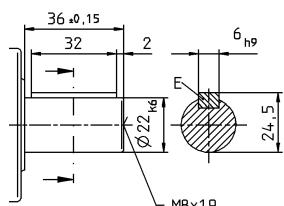
up to 19<sup>4)</sup> (E)<sup>6)</sup>  
clamping hub  
diameter



Optional dual-shaft output. Drawings available on request.  
Involute gearing is not possible.

## Other output variants

#### Shaft with key



See technical data sheet for available clamping hub diameters (mass moment of inertia). Dimensions available on request.

Non-tolerated dimensions are nominal dimensions

#### **1) Check motor shaft fit**

<sup>2)</sup> Min./Max. permissible motor shaft length

Longer motor shafts are adaptable, please contact us  
③ The dimensions depend on the motor.

- 3) The dimensions depend on the motor
- 4) Smaller motor shaft diameter is common

④ Smaller motor shaft diameter is coupled with a bearing bushing with a minimum thickness

#### 5) Output side

⑥) Standard clamping hub diameter

# CVS 063 MF 1-stage

			1-stage					
Ratio	i		7	10	16	28	40	
Max. torque <sup>a) b) e)</sup> (at n <sub>i</sub> = 500 rpm)	$T_{2a}$	Nm	265	270	280	301	282	
		in.lb	2345	2390	2478	2664	2496	
Emergency stop torque <sup>a) b) e)</sup> (permitted 1000 times during the service life of the gearbox)	$T_{2Not}$	Nm	484	491	494	518	447	
		in.lb	4283	4345	4372	4584	3956	
Permitted average input speed <sup>d)</sup> (at 20 °C ambient temperature)	$n_{IN}$	rpm			4000			
Max. input speed	$n_{IMax}$	rpm			4500			
Mean no load running torque <sup>b)</sup> (at n <sub>i</sub> = 3000 rpm and 20 °C gearbox temperature)	$T_{012}$	Nm	3.1	3	2.4	2.3	2.2	
		in.lb	27.4	26.6	21.2	20.4	19.5	
Max. backlash	$j_t$	arcmin			≤ 15			
Torsional rigidity <sup>b)</sup>	$C_{t21}$	Nm/arcmin	23	23	23	23	23	
		in.lb/arcmin	204	204	204	204	204	
Max. axial force <sup>c)</sup> (Standard / HIGH FORCES)	$F_{2AMax}$	N			2000 / 8250			
		lb <sub>f</sub>			450 / 1856			
Max. lateral force <sup>b)</sup> (Standard / HIGH FORCES)	$F_{2QMax}$	N			2000 / 6000			
		lb <sub>f</sub>			450 / 1350			
Max. tilting moment (Standard / HIGH FORCES)	$M_{2KMax}$	Nm			281 / 843			
		in.lb			2487 / 7461			
Efficiency at full load (at n <sub>i</sub> = 500 rpm)	$\eta$	%	90	87	82	73	67	
Service life	$L_h$	h			> 15000			
Weight (incl. standard adapter plate)	$m$	kg			13			
		lb <sub>m</sub>			29			
Operating noise (at reference ratio and reference speed – ratio-specific values available in cymex®)	$L_{PA}$	dB(A)			≤ 64			
Max. permitted housing temperature		°C			+90			
		°F			+194			
Ambient temperature		°C			-15 to +40			
		°F			+5 to +104			
Lubrication					Lubricated for life			
Direction of rotation					See drawing			
Protection class					IP 65			
Elastomer coupling (recommended product type – validate sizing with cymex®)					ELC - 00150B - 032.000 - X			
Bore diameter of coupling on the application side		mm			X = 032.000 - 036.000			
Mass moment of inertia (relates to the drive)	H	28	$J_t$	kgcm <sup>2</sup>	3.75	3.61	3.52	3.48
Clamping hub diameter [mm]				10 <sup>-3</sup> in.lb.s <sup>2</sup>	3.32	3.19	3.12	3.08
								3.36

Please use our sizing software cymex® for a detailed sizing – [www.wittenstein-cymex.com](http://www.wittenstein-cymex.com)

<sup>a)</sup> At max. 10 %  $F_{20Max}$

<sup>b)</sup> Valid for standard clamping hub diameter

<sup>c)</sup> Refers to center of the output shaft or flange

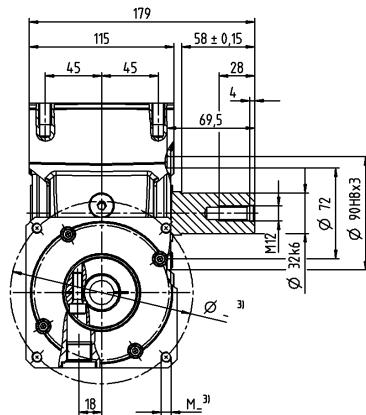
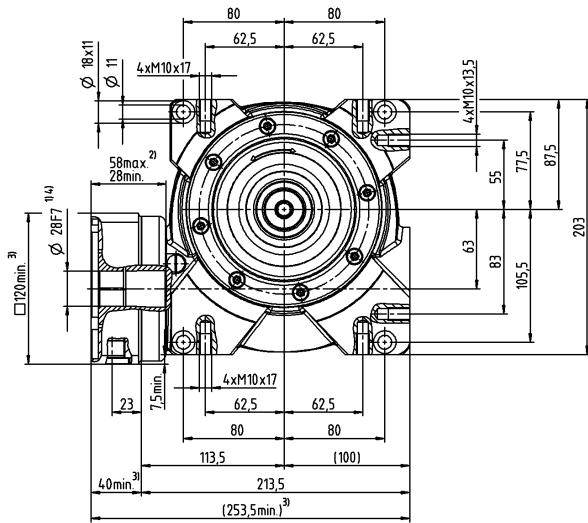
<sup>d)</sup> Please reduce input speed at higher ambient temperatures

<sup>e)</sup> Valid for: Smooth shaft

Motor shaft diameter [mm]

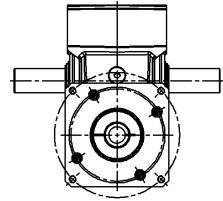
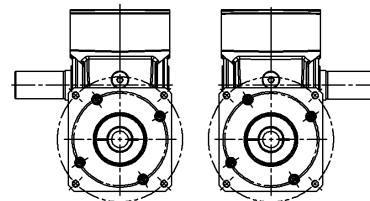
## 1-stage

up to 28<sup>4)</sup> (H)<sup>6)</sup>  
clamping hub  
diameter



A<sup>5)</sup>

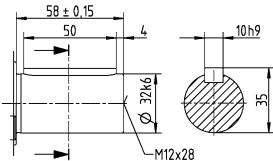
B 5)



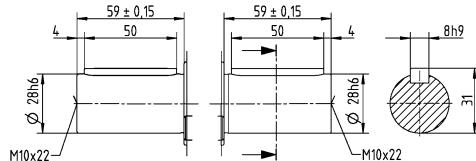
Optional dual-shaft output. Drawings available on request.  
Involute gearing is not possible.

## Other output variants

Shaft with key



Shaft with parallel key on both sides



See technical data sheet for available clamping hub diameters (mass moment of inertia). Dimensions available on request.

Non-tolerated dimensions are nominal dimensions

- 1) Check motor shaft fit
  - 2) Min./Max. permissible motor shaft length  
Longer motor shafts are adaptable, please contact us
  - 3) The dimensions depend on the motor
  - 4) Smaller motor shaft diameter is compensated by a bushing with a minimum thickness of 1 mm
  - 5) Output side
  - 6) Standard clamping hub diameter