



# P4011



Single Position Controller

# P4011 Single Position Controller

**General:** P4011 single axis position controller is designed for applications where simple positioning is required. The main advantage of this controller is the easy and fast entry of required positions and quantities. Actual value, target value and quantity are shown in the display. Via the buttons, the target value and the quantity can be entered and positioning can be started. For positioning, switch-off positioning output signals are available.  
P4011 is supplied with 24 VDC.

## Product features:

- Simple operation
- Diagnostic possibilities

## Applications

- Woodworking machines
  - Band saws
  - Grinding machines
  - Shears
  - Back gauge
  - Press brakes
- ... and many other applications

## Standard functions

- Adjustable positioning output signals
- Display of target and actual position
- Absolute or incremental positioning
- Referencing and reference run
- mm/ inch switch
- Pulse multiplication factor and edge detection
- Tolerance windows
- Software end position monitoring
- Loop travel
- Offset calculation
- Measuring system monitoring
- Quantity counter
- Manual movement
- 20 offset values
- Retract function
- Non-volatile actual position memory

## Technical specifications:

|                        |   |
|------------------------|---|
| Display                | LCD point matrix with background lighting   |
| Supply voltage         | 24 VDC, max. 200 mA<br>with unloaded outputs  |
| Encoder supply         | 24 VDC, max. 130 mA   |
| Connection technology  | Plug connector  |
| System accuracy        | +/- 1 Increment   |
| Actual value memory    | 10 years (EE-Prom)  |
| Counting frequency     | 100 KHz   |
| Operating temperature  | 0... +50 °C   |
| Storage temperature    | 0... +70 °C   |
| Humidity               | not condensing, max. 80 %   |
| Housing                | Aluminium, frame construction   |
| Housing dimensions     | 144 x 144 mm  |
| Cut-out measurements   | 138 x 138 mm  |
| Installation depth     | 40 mm<br>75 mm with connector   |
| Keyboard               | Short-stroke buttons  |
| Protection class       | IP 43 (in the installation)   |
| Inputs                 |   |
| Measuring systems      | 1 measuring system (standard)   |
| Outputs signals static | PNP (Option - EN:NPN), 300 ms minimum Pulse time/ PIN, max. 10 mA/ input current/ Pin Start, Stop, Reference, chains minus chains plus, departure, fixed position, number of items adding/ subtracting, end position minus, end position plus, System RESET |
| Outputs                |   |
| Analog                 | Push-pull stage, limited short-circuit protection, Max. 10 mA output current, integrated flyback diodes   |

## Order reference:

When ordering you use please the following order code:

P4011 - 0 0 1 - 0 2 4 - 3 X - XX - C XXX  
A A A - B B B - C C C - D D D - E E E E

### A Version

001 First customer version

### B Power supply

024 24 VDC (+/- 20%)

### C Signal inputs

3 A, A', B, B', Z, Z' 5 VDC supply measuring system/ 5V-TTL-100KHz

### D Signal outputs

X axis is not available

### E Options

C Screwing clamps

X further options are not available

For example:

P 4011 - 0 0 1 - 0 2 4 - 3 X - XX - C XXX  
A A A - B B B - C C C - D D D - E E E E

P40 standard with 24VDC supply, 1 encoder input with A, A', B, B', Z, Z' signals , connection with screwing clamps.

