

Pneumatic - Spring

Operational characteristics		
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous	
Max working pressure (bar)	10	
Temperature °C	-5 ÷ +50	
Flow rate at 6 bar with $\Delta p=1$ (NI/min)	90	
Orifice size (mm)	2.5	
Working ports size	ø4 tube	
Pilot ports size	M5	

Coding:	104. ① .11.1. ② . ②
---------	--

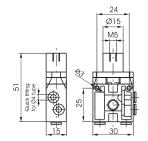
	TYPE		FUNCTION
0	22 = 2 ways	•	A = Normally Open
	32 = 3 ways] !	C = Normally Closed
	CONNECTION TYPE		
0	L = Lateral		
	P = Rear		

2/2 - 3/2 - Lateral connections



Weight 25 g Minimum piloting pressure 2,5 bar

104.22.11.1.L.**⑤**





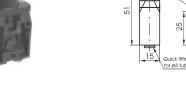


2/2 - 3/2 - Rear connections



Weight 25 g Minimum piloting pressure 2,5 bar

104.32.11.1.P.**⑤**









Series 105

General

The series 105 consist of a broad range of miniature valves and valves with various type of actuation.

The connections are M5 for this series

Due to their special construction with a balanced spool, these valves can be used interchangeably as 3 ways or 5 ways.

The 3 ways can be used normally closed or normally open and the 5 ways can be fed through the exhausts 3 and 5 with different pressures according to the need.

The spool, as it is moving, isolates the connections without being affected by the inlet pressure.

Construction characteristics

	M5
Body	Aluminium
Operators	Nickel plated brass
	Stainless steel for roller levers and button levers;
	Zinc plated steel for side levers;
	Plastic material for handles, buttons and switches
	Aluminium (for pneumatic command version)
Seals	NBR
Spacer	Technopolymer
Spools	Steel
Springs	Spring steel
Pistons	Aluminium (for pneumatic command version)

Use and maintenance

This valves have an average life of 15 million cycles depending on the application and air quality.

Filtered and lubricated air using specified lubricants will reduce the wear of the seals and ensures long and trouble free operation.

Please ensure that the valve is being used according with the manufacturers specification, such as air pressure and temperature.

The exhaust port of the distributor has to be protected in a dusty and dirty environment.

Repair kits including the spool complete with seals are available for overhauling the valves.

However, although this is a simple operation it should be carried out by a competent person.

ATTENTION: use hydraulic oil class H for lubrication such as MAGNA GC 32 (Castrol).

Tappet panel - Spring

Operational characteristics		
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous	
Max working pressure (bar)	10	
Temperature °C	-5 ÷ +70	
Flow rate at 6 bar with Δp=1 (NI/min)	120	
Orifice size (mm)	2.5	
Working ports size	M5	

Coding: 105.0.0.1

		TYPE
	0	32 = 3 ways
		52 = 5 ways



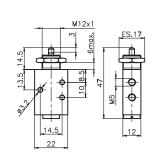
105.32.0.1



3 ways



Weight 70 g Operating force 14 N

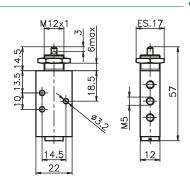


.2

5 ways

(E) Plant

Weight 87 g Operating force 14 N



Lever roller - Spring

Operational characteristics		
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous	
Max working pressure (bar)	10	
Temperature °C	-5 ÷ +70	
Flow rate at 6 bar with Δp=1 (NI/min)	120	
Orifice size (mm)	2.5	
Working ports size	M5	







4 2

105.52.2.1

3 ways

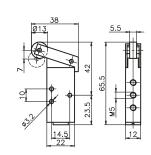


Weight 85 g Operating force 6 N

38 213 5.5 5.5 5.5

Weight 102 g Operating force 6 N

5 ways



Lever roller ball bearing - Spring

Operational characteristics		
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous	
Max working pressure (bar)	10	
Temperature °C	-5 ÷ +70	
Flow rate at 6 bar with $\Delta p=1$ (NI/min)	120	
Orifice size (mm)	2.5	
Working ports size	M5	

Coding: 105. **1**.2.1/1

	TYPE
•	32 = 3 ways
	52 = 5 ways

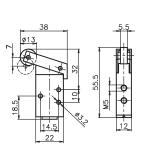


105.52.2.1/1

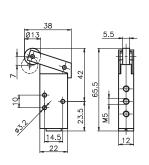




Weight 100 g Operating force 6 N



Weight 177 g Operating force 6 N



Lever button - Spring

Operational characteristics		
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous	
Max working pressure (bar)	10	
Temperature °C	-5 ÷ +70	
Flow rate at 6 bar with Δp=1 (NI/min)	120	
Orifice size (mm)	2.5	
Working ports size	M5	

Coding: 105.0.2.6/@

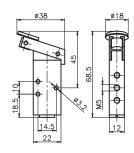
	TYPE
0	32 = 3 ways
	52 = 5 ways
	BUTTON COLOR
	1 = Red
•	2 = Black
	3 = Green



105.52.2.6/

3 ways





Weight 102 g Operating force 6 N

Weight 85 g Operating force 6 N

Lever unidirectional - Spring

Operational characteristics		
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous	
Max working pressure (bar)	10	
Temperature °C	-5 ÷ +70	
Flow rate at 6 bar with Δp=1 (NI/min)	120	
Orifice size (mm)	2.5	
Working ports size	M5	

Coding: 105.0.3.1

	TYPE	1
0	32 = 3 ways	1
	52 = 5 ways	1

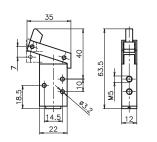




105.52.3.1

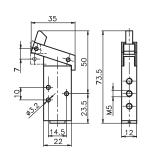
3 ways





5 ways





Weight 102 g Operating force 6 N

Weight 85 g Operating force 6 N

Lever panel Ø22 - 2 positions

Operational characteristics		
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous	
Max working pressure (bar)	10	
Temperature °C	-5 ÷ +70	
Flow rate at 6 bar with $\Delta p = 1$ (NI/min)	120	
Orifice size (mm)	2.5	
Working ports size	M5	

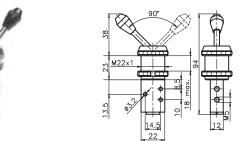
Coding: 105.0.4/@

	TYPE	
0	32 = 3 ways	
	52 = 5 ways	
	LEVER COLOR	
	1 = Red	
0	2 = Black	
	3 = Green	



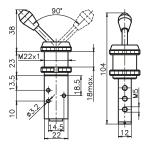
3 ways





5 ways





Weight 125 g

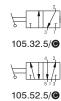
Weight 142 g

PREUMAX

Lever panel Ø30 - 2 positions

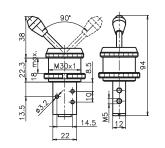
Operational characteristics		
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous	
Max working pressure (bar)	10	
Temperature °C	-5 ÷ +70	
Flow rate at 6 bar with Δp=1 (NI/min)	120	
Orifice size (mm)	2.5	
Working ports size	M5	

	Codi	ng: 105. ① .5/ ⑥
	TYPE	
9	32 = 3 ways	
_		52 = 5 ways
4		LEVER COLOR
4		1 = Red
	•	2 = Black

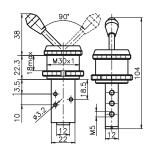


3 ways





3 = Green



Weight 165 g

Weight 182 g

Push button Ø30 - Spring

Operational characteristics		
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous	
Max working pressure (bar)	10	
Temperature °C	-5 ÷ +70	
Flow rate at 6 bar with Δp=1 (NI/min)	120	
Orifice size (mm)	2.5	
Working ports size	M5	

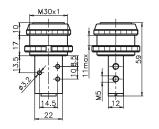


TYPE 32 = 3 ways 52 = 5 ways	
52 = 5 ways	
BUTTON COLOR	
1 = Red	
2 = Black	
3 = Green	
2	



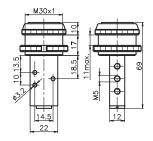
3 ways





5 ways





Weight 140 g Operating force 14 N

Push button Ø22 - Spring

Weight 123 g Operating force 14 N

Operational characteristics		
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous	
Max working pressure (bar)	10	
Temperature °C	-5 ÷ +70	
Flow rate at 6 bar with Δp=1 (NI/min)	120	
Orifice size (mm)	2.5	
Working ports size	M5	

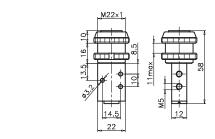
Coding: 105.**1**.6.2/

	TYPE
•	32 = 3 ways
	52 = 5 ways
BUTTON COLOR	
	1 = Red
•	2 = Black
	3 = Green



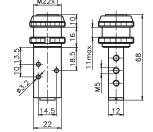
3 ways





5 ways





Weight 102 g Operating force 14 N

Weight 119 g Operating force 14 N

Push button - Spring

Operational characteristics		
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous	
Max working pressure (bar)	10	
Temperature °C	-5 ÷ +70	
Flow rate at 6 bar with $\Delta p=1$ (NI/min)	120	
Orifice size (mm)	2.5	
Working ports size	M5	

105.**1**.6.22/ Coding:

	TYPE
•	32 = 3 ways
	52 = 5 ways
	BUTTON COLOR
•	1 = Red
	2 = Black
	3 = Green
	4 = Yellow





105.52.6.22/

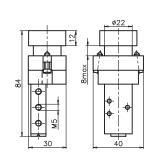




Weight 165 g Operating force 14 N



Weight 182 g Operating force 14 N



Raised Push button - Spring

Operational characteristics		
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous	
Max working pressure (bar)	10	
Temperature °C	-5 ÷ +70	
Flow rate at 6 bar with $\Delta p=1$ (NI/min)	120	
Orifice size (mm)	2.5	
Working ports size	M5	

Coding:

105.**0**.6.23/**©**

	TYPE
•	32 = 3 ways
	52 = 5 ways
	BUTTON COLOR
•	1 = Red
	2 = Black
	3 = Green
	4 = Yellow





105.52.6.23/

3 ways

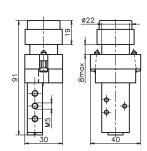


Weight 170 g Operating force 14 N

5 ways



Weight 187 g Operating force 14 N



Switch 2 positions

•		
Operational characteristics		
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous	
Max working pressure (bar)	10	
Temperature °C	-5 ÷ +70	
Flow rate at 6 bar with ∆p=1 (NI/min)	120	
Orifice size (mm)	2.5	
Working ports size	M5	

Coding:

105.0.6.27

	TYPE
0	32 = 3 ways
_	52 = 5 ways



105.52.6.27

3 ways

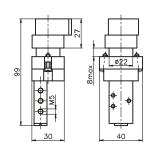




Weight 185 g



Weight 202 g



Key switch 2 positions

Operational characteristics	
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous
Max working pressure (bar)	10
Temperature °C	-5 ÷ +70
Flow rate at 6 bar with ∆p=1 (NI/min)	120
Orifice size (mm)	2.5
Working ports size	M5

Coding: 105.0.6.28

	TYPE
0	32 = 3 ways
	52 = 5 ways

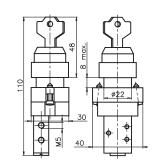


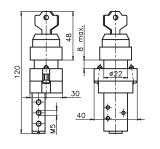


105.52.6.28

3 ways







Weight 215 g

Palm pushbutton Ø30 - Spring

Operational characteristics	
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous
Max working pressure (bar)	10
Temperature °C	-5 ÷ +70
Flow rate at 6 bar with Δp=1 (NI/min)	120
Orifice size (mm)	2.5
Working ports size	M5

105.**①**.7.1/**②** Coding:

Weight 232 g

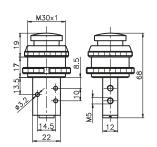
TYPE
32 = 3 ways
52 = 5 ways
BUTTON COLOR
1 = Red
2 = Black
3 = Green



105.52.7.1/

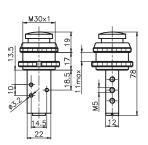
3 ways





5 ways





Weight 143 g Operating force 14 N

Weight 126 g Operating force 14 N

Palm pushbutton Ø22 - Spring

Operational characteristics		
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous	
Max working pressure (bar)	10	
Temperature °C	-5 ÷ +70	
Flow rate at 6 bar with Δp=1 (NI/min)	120	
Orifice size (mm)	2.5	
Working ports size	M5	

105.0.7.2/@ Coding:

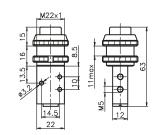
	TYPE
0	32 = 3 ways
	52 = 5 ways
	BUTTON COLOR
•	1 = Red
	2 = Black
	3 = Green



105.52.7.2/

3 ways





5 ways



Weight 103 g Operating force 14 N

Weight 120 g Operating force 14 N

AIR DISTRIBUTION

Push button

Operational characteristics	
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous
Max working pressure (bar)	10
Temperature °C	-5 ÷ +70
Flow rate at 6 bar with $\Delta p=1$ (NI/min)	120
Orifice size (mm)	2.5
Working ports size	M5

105.**①**.8.1/**②** Coding:

	TYPE
0	32 = 3 ways
	52 = 5 ways
	BUTTON COLOR
0	1 = Red
	2 = Black
	3 = Green





105.52.8.1/**@**









Weight 75 g Operating force 14 N

Push button 2 positions

Operational characteristics	
Filtered air. No lubrication needed, if applied it shall be continuous	
10	
-5 ÷ +70	
120	
2.5	
M5	

Coding:

105.**①**.8/**②**

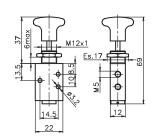
	TYPE
0	32 = 3 ways
	52 = 5 ways
	BUTTON COLOR
•	1 = Red
	2 = Black
	3 = Green



105.52.8/

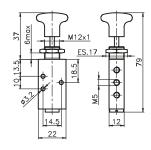
3 ways





5 ways





Weight 92 g Operating force 14 N

Weight 75 g Operating force 14 N

Whisker - Spring

•		
Operational characteristics		
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous	
Max working pressure (bar)	10	
Temperature °C	-5 ÷ +70	
Flow rate at 6 bar with ∆p=1 (NI/min)	120	
Orifice size (mm)	2.5	
Working ports size	M5	

Coding: 105.0.9.1

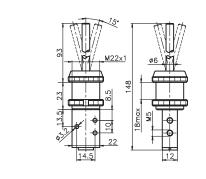
	TYPE
0	32 = 3 ways
	52 = 5 ways



105.52.9.1



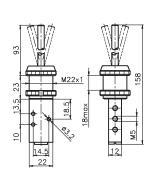




5 ways







Weight 136 g

Handle with valve

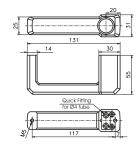
Operational characteristics		
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous	
Max working pressure (bar)	10	
Temperature °C	-5 ÷ +70	
Flow rate at 6 bar with Δp=1 (NI/min)	120	
Orifice size (mm)	2.5	
Working ports size	M5 - Quick Fitting for Ø4 tube	

	TYPE		FUNCTION (only for 3 ways)
0	32 = 3 ways	•	A = Normally Open
	52 = 5 ways		C = Normally Closed
	FEEDING		
A	40 = Left feeding		
	40D = Right feeding		
		•	



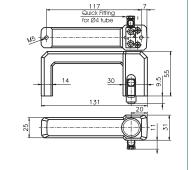
Weight 165 g Operating force 14 N

Left feeding

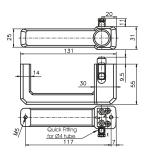












Weight 190 g Operating force 14 N



Weight 190 g Operating force 14 N

Right feeding





Pneumatic - Spring

Operational characteristics		
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous	
Max working pressure (bar)	10	
Temperature °C	-5 ÷ +70	
Flow rate at 6 bar with ∆p=1 (NI/min)	120	
Orifice size (mm)	2.5	
Working ports size	M5	
Pilot ports size	M5	

Coding: 105.0.11.1

	TYPE
0	32 = 3 ways
	52 = 5 ways



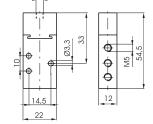
105.52.11.1

3 ways



5 ways





Weight 90 g Minimum piloting pressure 2,5 bar

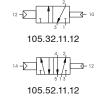
Weight 100 g Minimum piloting pressure 2,5 bar

Pneumatic - Differential external

Operational characteristics		
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous	
Max working pressure (bar)	10	
Temperature °C	-5 ÷ +70	
Flow rate at 6 bar with Δp=1 (NI/min)	120	
Orifice size (mm)	2.5	
Working ports size	M5	
Pilot ports size	M5	

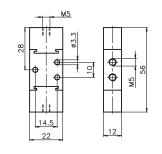
Coding: 105. **1**.11.12

	TYPE
o l	32 = 3 ways
	52 = 5 ways



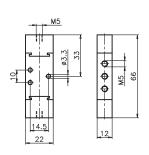
3 ways





5 ways





Weight 110 g Minimum piloting pressure 2,5 bar

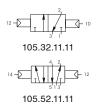
Weight 120 g Minimum piloting pressure 2,5 bar

Pneumatic - Pneumatic

Operational characteristics		
Fluid	Filtered air. No lubrication needed, if applied it shall be continuous	
Max working pressure (bar)	10	
Temperature °C	-5 ÷ +70	
Flow rate at 6 bar with $\Delta p=1$ (NI/min)	120	
Orifice size (mm)	2.5	
Working ports size	M5	
Pilot ports size	M5	

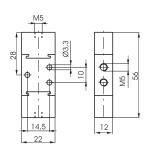
Coding: 105. **1**.11.11

	TYPE
0	32 = 3 ways
	52 = 5 ways





Weight 110 g Minimum piloting pressure 2,5 bar



5 ways



Weight 120 g Minimum piloting pressure 2,5 bar

